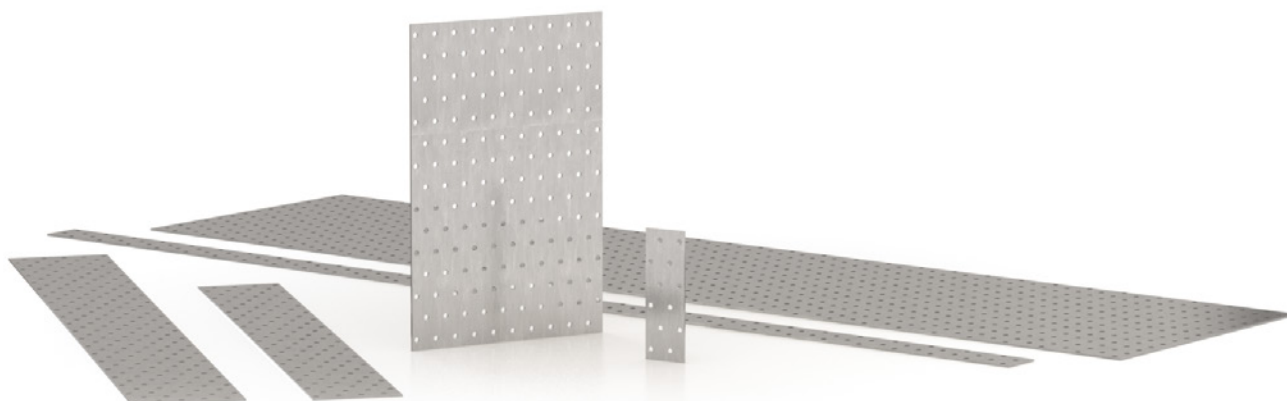


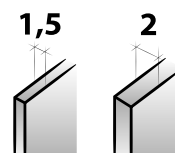
## Perforated plates

Bright zinc plated carbon steel strap ties



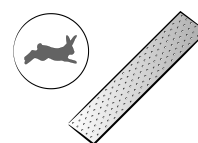
### TWO THICKNESSES

Simple and effective system, commercialized in numerous versions 1,5 mm or 2,0 mm thick



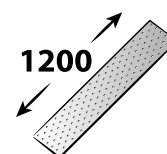
### READY FOR USE

The formats respond to all the most common needs and minimize the installation time.  
Optimal cost/performance ratio.



### 1,2 m LENGTH

Product range of 1200 mm long plates, ideal for multistorey timber buildings or for the design in seismic or windy areas



### CERTIFIED

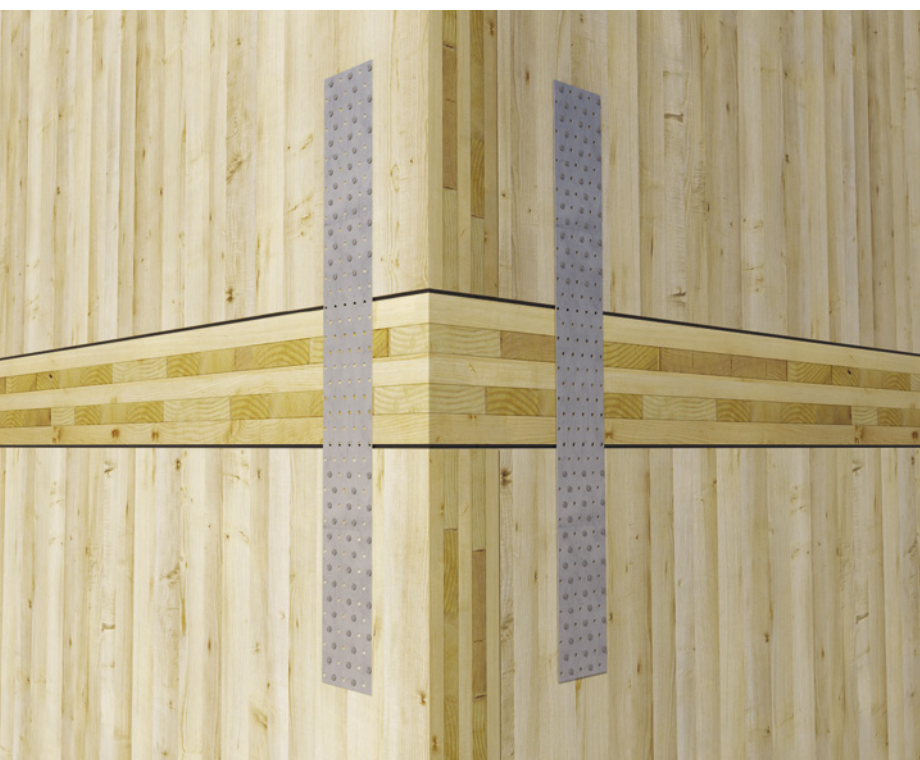
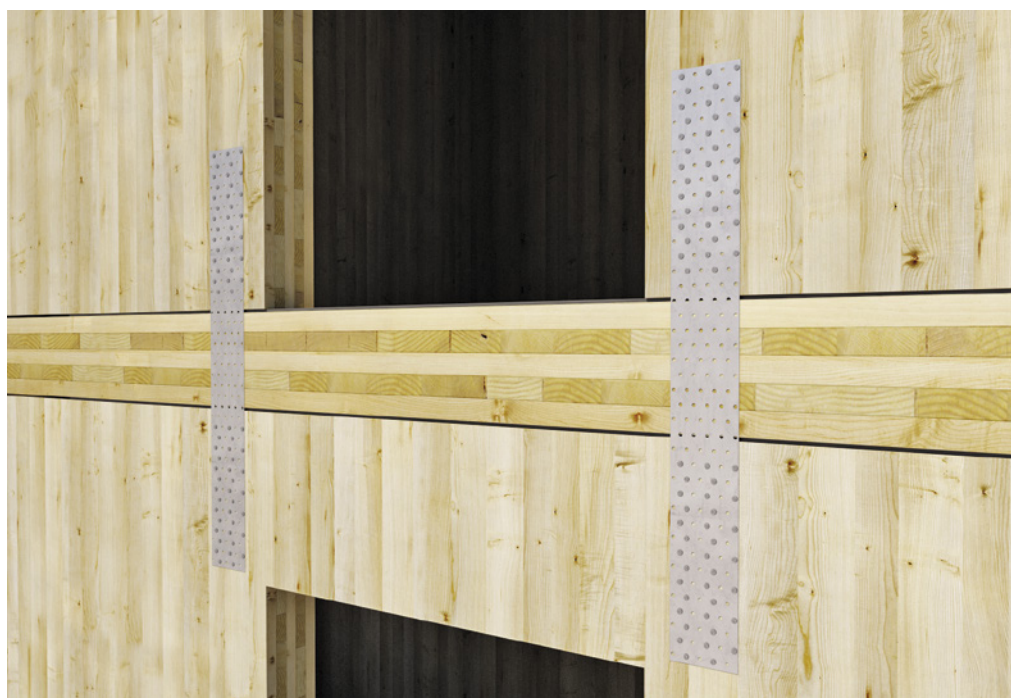
Ideal for structural joints requiring tensile strength. Geometry and material guaranteed by CE marking



### FIELD OF USE

Timber-to-timber joints

- solid timber
- glulam timber
- XLAM (Cross Laminated Timber)
- LVL
- wood-based panels



## WIDE PRODUCT RANGE

Available in several versions, designed to face any construction need, from simple beam/joint connections to the most important interstorey connections

## TIMBER TO TIMBER

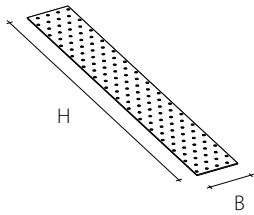
Ideal to solve particular situations requiring the transfer of tensile forces between timber elements such as beams, structural panels and claddings

## TENSION

Formats dimensioned for the most common timber joints and for all those applications requiring tensile capacity. 1200 mm long versions, ideal for structural joints

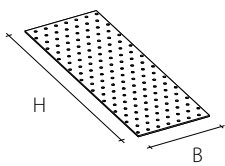
## CODES AND DIMENSIONS

LBV 1,5 mm



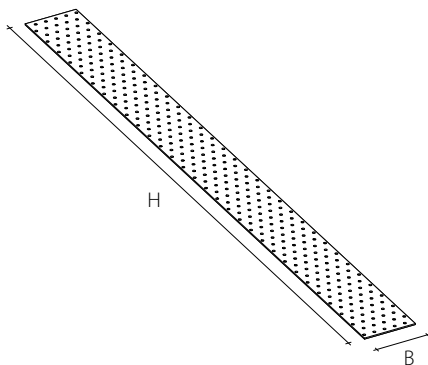
| code     | type       | B [mm] | H [mm] | n Ø5 [pcs] | s [mm] |  | pcs/box |
|----------|------------|--------|--------|------------|--------|-------------------------------------------------------------------------------------|---------|
| PF703100 | LBV60600   | 60     | 600    | 75         | 1,5    | •                                                                                   | 10      |
| PF703105 | LBV60800   | 60     | 800    | 100        | 1,5    | •                                                                                   | 10      |
| PF703110 | LBV80600   | 80     | 600    | 105        | 1,5    | •                                                                                   | 10      |
| PF703115 | LBV80800   | 80     | 800    | 140        | 1,5    | •                                                                                   | 10      |
| PF703120 | LBV100800  | 100    | 800    | 180        | 1,5    | •                                                                                   | 10      |
| PF703125 | LBV1001000 | 100    | 1000   | 250        | 1,5    | •                                                                                   | 10      |

LBV 2,0 mm



| code     | type      | B [mm] | H [mm] | n Ø5 [pcs] | s [mm] |  | pcs/box |
|----------|-----------|--------|--------|------------|--------|-------------------------------------------------------------------------------------|---------|
| PF703000 | LBV40120  | 40     | 120    | 9          | 2      | •                                                                                   | 200     |
| PF703005 | LBV40160  | 40     | 160    | 12         | 2      | •                                                                                   | 50      |
| PF703010 | LBV60140  | 60     | 140    | 18         | 2      | •                                                                                   | 50      |
| PF703015 | LBV60200  | 60     | 200    | 25         | 2      | •                                                                                   | 100     |
| PF703020 | LBV60240  | 60     | 240    | 30         | 2      | •                                                                                   | 100     |
| PF703025 | LBV80200  | 80     | 200    | 35         | 2      | •                                                                                   | 50      |
| PF703030 | LBV80240  | 80     | 240    | 42         | 2      | •                                                                                   | 50      |
| PF703035 | LBV80300  | 80     | 300    | 53         | 2      | •                                                                                   | 50      |
| PF703040 | LBV100140 | 100    | 140    | 32         | 2      | •                                                                                   | 50      |
| PF703045 | LBV100200 | 100    | 200    | 45         | 2      | •                                                                                   | 50      |
| PF703050 | LBV100240 | 100    | 240    | 54         | 2      | •                                                                                   | 50      |
| PF703055 | LBV100300 | 100    | 300    | 68         | 2      | •                                                                                   | 50      |
| PF703060 | LBV100400 | 100    | 400    | 90         | 2      | •                                                                                   | 20      |
| PF703065 | LBV100500 | 100    | 500    | 112        | 2      | •                                                                                   | 20      |
| PF703070 | LBV120200 | 120    | 200    | 55         | 2      | •                                                                                   | 50      |
| PF703075 | LBV120240 | 120    | 240    | 66         | 2      | •                                                                                   | 50      |
| PF703080 | LBV120300 | 120    | 300    | 83         | 2      | •                                                                                   | 50      |
| PF703085 | LBV140400 | 140    | 400    | 130        | 2      | •                                                                                   | 15      |
| PF703090 | LBV160400 | 160    | 400    | 150        | 2      | •                                                                                   | 15      |
| PF703095 | LBV200300 | 200    | 300    | 142        | 2      | •                                                                                   | 15      |

LBV 2,0 mm x 1200 mm



| code     | type       | B [mm] | H [mm] | n Ø5 [pcs] | s [mm] |  | pcs/box |
|----------|------------|--------|--------|------------|--------|---------------------------------------------------------------------------------------|---------|
| PF704010 | LBV401200  | 40     | 1200   | 90         | 2      | •                                                                                     | 20      |
| PF704015 | LBV601200  | 60     | 1200   | 150        | 2      | •                                                                                     | 20      |
| PF704020 | LBV801200  | 80     | 1200   | 210        | 2      | •                                                                                     | 20      |
| PF704025 | LBV1001200 | 100    | 1200   | 270        | 2      | •                                                                                     | 10      |
| PF704030 | LBV1201200 | 120    | 1200   | 330        | 2      | •                                                                                     | 10      |
| PF704035 | LBV1401200 | 140    | 1200   | 390        | 2      | •                                                                                     | 10      |
| PF704040 | LBV1601200 | 160    | 1200   | 450        | 2      | •                                                                                     | 10      |
| PF704045 | LBV1801200 | 180    | 1200   | 510        | 2      | •                                                                                     | 10      |
| PF704050 | LBV2001200 | 200    | 1200   | 570        | 2      | •                                                                                     | 5       |
| PF704055 | LBV2201200 | 220    | 1200   | 630        | 2      | •                                                                                     | 5       |
| PF704060 | LBV2401200 | 240    | 1200   | 690        | 2      | •                                                                                     | 5       |
| PF704065 | LBV2601200 | 260    | 1200   | 750        | 2      | •                                                                                     | 5       |
| PF704070 | LBV2801200 | 280    | 1200   | 810        | 2      | •                                                                                     | 5       |
| PF704075 | LBV3001200 | 300    | 1200   | 870        | 2      | •                                                                                     | 5       |
| PF704080 | LBV4001200 | 400    | 1200   | 1200       | 2      | •                                                                                     | 5       |

## MATERIAL AND DURABILITY

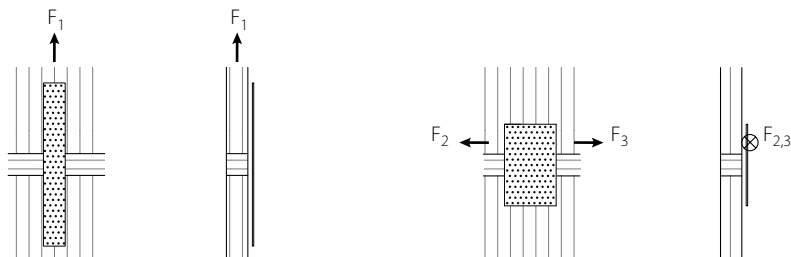
LBV: Z275 bright zinc plated S250GD carbon steel.  
To be used in Service class 1 and 2 (EN 1995:2008).

## FIELD OF USE

Timber to timber joints



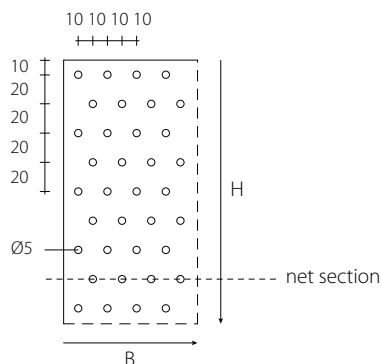
## EXTERNAL LOADS



## ADDITIONAL PRODUCTS - FASTENERS

| type | description      |  | d [mm] | support | p.  |
|------|------------------|--|--------|---------|-----|
| LBA  | Anker nail       |  | 4      |         | 340 |
| LBS  | screw for plates |  | 5      |         | 340 |

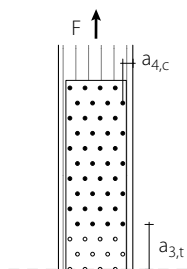
## GEOMETRY



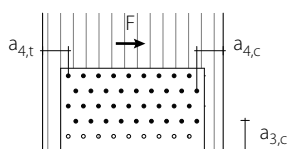
| B [mm] | net area holes [pcs] | B [mm] | net area holes [pcs] | B [mm] | net area holes [pcs] |
|--------|----------------------|--------|----------------------|--------|----------------------|
| 40     | 2                    | 140    | 7                    | 240    | 12                   |
| 60     | 3                    | 160    | 8                    | 260    | 13                   |
| 80     | 4                    | 180    | 9                    | 280    | 14                   |
| 100    | 5                    | 200    | 10                   | 300    | 15                   |
| 120    | 6                    | 220    | 11                   | 400    | 20                   |

## INSTALLATION

### TIMBER - MINIMUM DISTANCES



| Angle of load to grain $\alpha = 0^\circ$ |                | anker nail<br>LBA Ø4 | screw<br>LBS Ø5 |
|-------------------------------------------|----------------|----------------------|-----------------|
| Lateral fastener-Unloaded edge            | $a_{4,c}$ [mm] | $\geq 20$            | $\geq 25$       |
| Fastener-Loaded end                       | $a_{3,t}$ [mm] | $\geq 60$            | $\geq 75$       |



| Angle of load to grain $\alpha = 90^\circ$ |                | anker nail<br>LBA Ø4 | screw<br>LBS Ø5 |
|--------------------------------------------|----------------|----------------------|-----------------|
| Lateral fastener-Loaded edge               | $a_{4,t}$ [mm] | $\geq 28$            | $\geq 50$       |
| Lateral fastener-Unloaded edge             | $a_{4,c}$ [mm] | $\geq 20$            | $\geq 25$       |
| Fastener-Loaded end                        | $a_{3,c}$ [mm] | $\geq 40$            | $\geq 50$       |

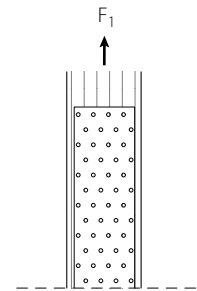
# STATIC VALUES - TENSILE JOINT - TIMBER-TO-TIMBER

## STRENGTH OF THE SYSTEM

The tensile strength of the system  $R_{1,d}$  is the minimum between the plate tensile strength  $R_{ax,d}$  and the shear strength of the fasteners  $n \cdot R_{v,d}$ .

In case of connectors placed in rows, the correction coefficient  $m_{ef}$  shall be applied.

$$R_{1,d} = \min \left\{ \begin{array}{l} R_{ax,d} \\ n \cdot m_{ef} \cdot R_{v,d} \end{array} \right.$$



## PLATE - TENSILE STRENGTH

|            |           |           |                         | CHARACTERISTIC VALUES | ADMISSIBLE VALUES |
|------------|-----------|-----------|-------------------------|-----------------------|-------------------|
| TYPE       | B<br>[mm] | s<br>[mm] | net area holes<br>[pcs] | $R_{ax,k}$<br>[kN]    | $N_{amm}$<br>[kg] |
| LBV 1,5 mm | 60        | 1,5       | 3                       | 20,0                  | 1023              |
|            | 80        | 1,5       | 4                       | 26,7                  | 1364              |
|            | 100       | 1,5       | 5                       | 33,4                  | 1705              |
| LBV 2,0 mm | 40        | 2,0       | 2                       | 17,8                  | 909               |
|            | 60        | 2,0       | 3                       | 26,7                  | 1364              |
|            | 80        | 2,0       | 4                       | 35,6                  | 1818              |
|            | 100       | 2,0       | 5                       | 44,6                  | 2273              |
|            | 120       | 2,0       | 6                       | 53,5                  | 2727              |
|            | 140       | 2,0       | 7                       | 62,4                  | 3182              |
|            | 160       | 2,0       | 8                       | 71,3                  | 3636              |
|            | 180       | 2,0       | 9                       | 80,2                  | 4091              |
|            | 200       | 2,0       | 10                      | 89,1                  | 4545              |
|            | 220       | 2,0       | 11                      | 98,0                  | 5000              |
|            | 240       | 2,0       | 12                      | 106,9                 | 5455              |
|            | 260       | 2,0       | 13                      | 115,8                 | 5909              |
|            | 280       | 2,0       | 14                      | 124,7                 | 6364              |
|            | 300       | 2,0       | 15                      | 133,7                 | 6818              |
|            | 400       | 2,0       | 20                      | 178,2                 | 9091              |

## GENERAL PRINCIPLES

- Characteristic values according to EN 1993 and EN1995:2008.
- The plate design strength values can be obtained as follows:

$$R_{ax,d} = \frac{R_{ax,k}}{\gamma_{m2}}$$

The fasteners design strength values can be obtained as follows:

$$R_{v,d} = \frac{R_{v,k} \cdot k_{mod}}{\gamma_m}$$

Coefficients  $\gamma_{m2}$ ,  $\gamma_m$  and  $k_{mod}$  must be taken according to the current Standard adopted for the design.

- For calculations, a timber density  $\rho_k = 380 \text{ kg/m}^3$  has been considered.
- Dimensioning and verification of timber elements must be carried out separately.
- The characteristic shear strengths are evaluated for nails/screws inserted

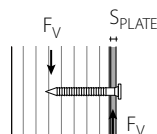
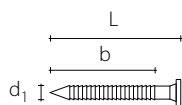
without predrilling; in case of nails / screws inserted in predrilled holes it is possible to obtain higher strength values.

- Admissible values are obtained according to DIN 1052:1988.
- It is recommended to place the fasteners symmetrically with respect to the load direction.

## NOTES

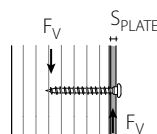
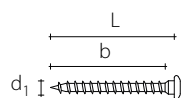
- (1) The characteristic shear strength of LBA Ø4 nails is evaluated assuming plates of thickness =  $S_{\text{PLATE}}$ , always referring to the thick plate condition ( $S_{\text{PLATE}} \geq 1,5 \text{ mm}$ ) as suggested by ETA.
- (2) The characteristic shear strength of LBS Ø5 screws is evaluated assuming plates of thickness =  $S_{\text{PLATE}}$ , always referring to the thin plate condition ( $S_{\text{PLATE}} \leq 0,5 d_1$ ).

## FASTENERS - SHEAR STRENGTH OF STEEL-TO-TIMBER JOINTS



### LBA NAILS

|                        |           |           | CHARACTERISTIC VALUES <sup>(1)</sup> |            | ADMISSIBLE VALUES        |
|------------------------|-----------|-----------|--------------------------------------|------------|--------------------------|
| d <sub>1</sub><br>[mm] | L<br>[mm] | b<br>[mm] | R <sub>v,k</sub> [kN]                |            | V <sub>adm</sub><br>[kg] |
|                        |           |           | LBV 1,5 mm                           | LBV 2,0 mm |                          |
| 4                      | 40        | 30        | 2,02                                 | 2,01       | 71                       |
|                        | 50        | 40        | 2,32                                 | 2,32       | 71                       |
|                        | 60        | 50        | 2,48                                 | 2,48       | 71                       |
|                        | 75        | 60        | 2,64                                 | 2,64       | 71                       |
|                        | 100       | 80        | 2,96                                 | 2,96       | 71                       |



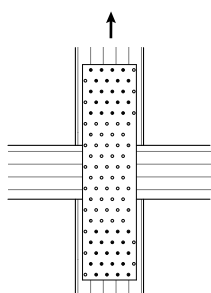
### LBS SCREWS

|                        |           |           | CHARACTERISTIC VALUES <sup>(2)</sup> |            | ADMISSIBLE VALUES        |
|------------------------|-----------|-----------|--------------------------------------|------------|--------------------------|
| d <sub>1</sub><br>[mm] | L<br>[mm] | b<br>[mm] | R <sub>v,k</sub> [kN]                |            | V <sub>adm</sub><br>[kg] |
|                        |           |           | LBV 1,5 mm                           | LBV 2,0 mm |                          |
| 5                      | 40        | 36        | 1,48                                 | 1,46       | 53                       |
|                        | 50        | 46        | 1,86                                 | 1,85       | 53                       |
|                        | 60        | 56        | 2,05                                 | 2,05       | 53                       |
|                        | 70        | 66        | 2,20                                 | 2,20       | 53                       |

## CORRECTION COEFFICIENT m<sub>ef</sub>

| LOAD ANGLE TO THE GRAIN α = 0° |                       |           |                               | LOAD ANGLE TO THE GRAIN α = 90° |                       |           |                               |
|--------------------------------|-----------------------|-----------|-------------------------------|---------------------------------|-----------------------|-----------|-------------------------------|
|                                | number of nailed rows | nails LBA | m <sub>ef</sub><br>screws LBS |                                 | number of nailed rows | nails LBA | m <sub>ef</sub><br>screws LBS |
|                                | ≤ 2                   | 1,00      | 1,00                          |                                 | ≥ 1                   | 1,00      | 1,00                          |
|                                | ≤ 4                   | 0,90      | 0,84                          |                                 |                       |           |                               |
|                                | ≤ 6                   | 0,85      | 0,76                          |                                 |                       |           |                               |
|                                | ≤ 8                   | 0,81      | 0,71                          |                                 |                       |           |                               |
|                                | ≤ 10                  | 0,79      | 0,67                          |                                 |                       |           |                               |
|                                | ≤ 12                  | 0,76      | 0,64                          |                                 |                       |           |                               |
|                                | ≤ 14                  | 0,75      | 0,61                          |                                 |                       |           |                               |
|                                | ≤ 16                  | 0,73      | 0,59                          |                                 |                       |           |                               |
|                                | ≤ 18                  | 0,72      | 0,58                          |                                 |                       |           |                               |
|                                | ≤ 20                  | 0,71      | 0,56                          |                                 |                       |           |                               |

## CALCULATION EXAMPLE - TIMBER-TO-TIMBER JOINTS



The joint can be realized either with perforated plate (LBV) or perforated tape (LBB).  
A calculation example is reported at p. 237 .