

HBS PLATE

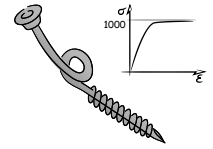
Pan head plate screws

Galvanized carbon steel



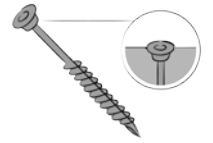
SPECIAL STEEL

Highly ductile (moves with the wood) and high-resistant steel ($f_{yk} = 1000 \text{ N/mm}^2$).

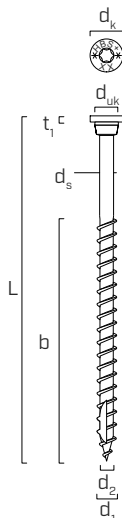


PAN HEAD

Guarantees an excellent surface finish and the possibility of usage on steel plates with circular holes.



GEOMETRY AND MECHANICAL CHARACTERISTICS



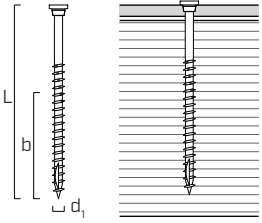
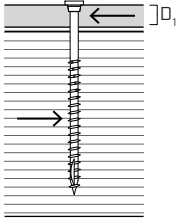
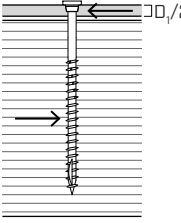
HBS PLATE SCREW					
Nominal diameter	d_1	[mm] [inch]	8 5/16"	10 3/8"	12 1/2"
Head diameter	d_k	[mm] [inch]	14.50 0.571	18.25 0.719	20.75 0.817
Tip diameter	d_2	[mm] [inch]	5.40 0.213	6.40 0.252	6.80 0.268
Shank diameter	d_s	[mm] [inch]	5.80 0.228	7.00 0.276	8.00 0.315
Head thickness	t_1	[mm] [inch]	3.40 0.134	4.35 0.171	5.00 0.197
Pre-drilling diameter	d_v	[mm] [inch]	5.00 0.197	6.00 0.236	6.50 0.256
Bending strength	F_{yb}	[N/mm ²] [psi]	1000 145038	1000 145038	1000 145038
Characteristic tensile strength	$f_{tens,k}$	[kN] [lbf]	20.1 4.519	31.4 7.059	33.9 7.621

PRODUCT CODES AND PIECES PER PACKAGE

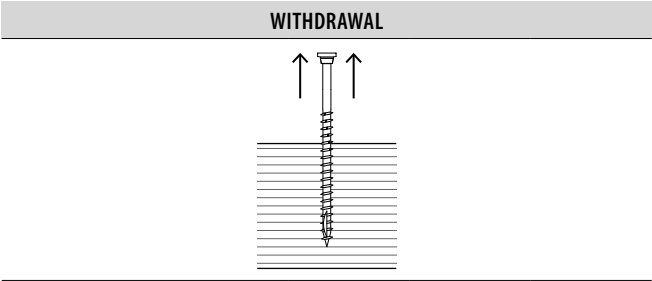
d _i	Length L	CODE	pcs
[mm] [inch]	[mm]		
8 5/16"	80	HBSP880	100
	100	HBSP8100	100
	120	HBSP8120	100
	140	HBSP8140	100
	160	HBSP8160	100
10 3/8"	100	HBSP10100	50
	120	HBSP10120	50
	140	HBSP10140	50
	160	HBSP10160	50
	180	HBSP10180	50
12 1/2"	120	HBSP12120	25
	140	HBSP12140	25
	160	HBSP12160	25
	180	HBSP12180	25
	200	HBSP12200	25



STATIC VALUES: SHEAR STEEL-WOOD

GEOMETRY							WOOD-STEEL (thickness= D_1) Z_{II}				WOOD-STEEL (thickness= $D_1/2$) Z_{II}			
														
							REFERENCE LATERAL DESIGN VALUE (Z) FOR:				REFERENCE LATERAL DESIGN VALUE (Z) FOR:			
d_1 [mm] [inch]	Length L		Thread length b		Side member A		$G=0.35$ Z_{II}	$G=0.42$ Z_{II}	$G=0.50$ Z_{II}	$G=0.55$ Z_{II}	$G=0.33$ Z_{II}	$G=0.42$ Z_{II}	$G=0.50$ Z_{II}	$G=0.55$ Z_{II}
	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[lbf]	[lbf]	[lbf]	[lbf]	[lbf]	[lbf]	[lbf]	[lbf]
8 5/16"	80	3 1/8"	55	2"	25	0.984	357	389	423	442	281	305	329	343
	100	4"	75	2 3/4"	25	0.984	357	389	423	442	281	305	329	343
	120	4 3/4"	95	3 4/8"	25	0.984	357	389	423	442	281	305	329	343
	140	5 1/2"	110	4 3/8"	30	1.181	357	389	423	442	281	305	329	343
	160	6 1/4"	130	5 1/8"	30	1.181	357	389	423	442	281	305	329	343
10 3/8"	100	4"	75	2 3/4"	25	0.984	452	493	535	560	359	390	421	438
	120	4 3/4"	95	3 4/8"	25	0.984	452	493	535	560	359	390	421	438
	140	5 1/2"	110	4 3/8"	30	1.181	452	493	535	560	359	390	421	438
	160	6 1/4"	130	5 1/8"	30	1.181	452	493	535	560	359	390	421	438
	180	7 1/8"	150	6"	30	1.181	452	493	535	560	359	390	421	438
12 1/2"	120	4 3/4"	90	3 4/8"	30	1.181	591	644	699	732	475	515	556	580
	140	5 1/2"	110	4 3/8"	30	1.181	591	644	699	732	475	515	556	580
	160	6 1/4"	120	4 3/4"	40	1.575	591	644	699	732	475	515	556	580
	180	7 1/8"	140	5 1/2"	40	1.575	591	644	699	732	475	515	556	580
	200	7 7/8"	160	6 1/4"	40	1.575	591	644	699	732	475	515	556	580

STATIC VALUES: TRACTION THREAD WITHDRAWAL



d_1 [mm] [inch]	G=0.33 W [lbs/in]	G=0.42 W [lbs/in]	G=0.50 W [lbs/in]	G=0.55 W [lbs/in]
8 5/16"	157	206	268	309
10 3/8"	185	244	316	365
12 1/2"	212	279	363	418

NOTES

- Values based on the "Technical Design Guide USA", download from www.rothoblaas.com
- Values were calculated considering the threaded part as being completely inserted into the wood
- Reference lateral design values (Z) are based on NDS 2018. Characteristic values of mechanical properties and geometries are in accordance with ETA-11/0030
- Reference lateral design values (W) are based on NDS 2018. Characteristic values of mechanical properties and geometries are in accordance with ETA-11/0030
- The axial thread-extraction resistance was calculated considering a 90° angle between the grain and the connector and for a fixing length of b
- The shear characteristic resistances are calculated considering the case of a thick plate ($S_{\text{PLATE}} \geq d_1$)
- The shear characteristic resistances are calculated considering the case of a thin plate ($S_{\text{PLATE}} \leq 0.5 d_1$)
- Download the latest version of this document from www.rothoblaas.com

GENERAL PRINCIPLES

- The reference resistance values for connections shall be multiplied by all applicable adjustment factors (ref. NDS Table 11.3.1)
- Sizing and verification of the wooden elements, panels and steel plates must be done separately
- For different calculation methods, the My Project software is available free of charge. (www.rothoblaas.com)
- The characteristic resistances were calculated using solid wood or glulam. In the case of joints with CLT elements, the resistance values may be different and should be calculated taking into account the characteristics of the panel and the connection configuration
- ASTM A36 steel side plates. Bearing strength $F_e=87.000$ [psi]