

CONSTRUCTION ADHESIVE

WEB V

TIMBER GLUE D3

- For cold, hot and high-frequency gluing of soft, hard and exotic timbers
- It complies with the requirements of the IFT guidelines: "Gluing on timber windows"
- Glued joints can be smoothed once the glue has hardened

CODES AND DIMENSIONS

CODE	content [kg]	pcs
WEBV	12	1

TECHNICAL SPECIFICATIONS

Minimum application temperature	+7 °C
Quantity to be applied (depending on the support)	approx. 150 g/m ²
Heat bonding strength according to EN 14257 (WATT 91)	approx. 7,1 N/mm ²
Setting time: filling bonding at +20 °C (at 60 °C)	22 min (7 min)
Setting time: surfaces bonding at +20 °C (at 60 °C)	15 min (10 min)
Setting time: high frequency bonding	0,5 - 4 min
Pressure	0,2 - 0,4 N/mm ²
Storage: if closed, max. 12 months at temperatures from	+15 °C to +25 °C



WEB BUILD

POLYURETHANE CONSTRUCTION ADHESIVE

- Universal: for the construction of windows, doors, stairs and various industrial applications
- Solvent-free
- The hardened glued joints can be sanded and painted with different systems
- Expands during the setting process

CODES AND DIMENSIONS

CODE	content [ml]	pcs
WEBBUILD	310	20

Suitable FLY cartridge gun on page 46.

TECHNICAL SPECIFICATIONS

Minimum application temperature	+7 °C
Quantity to be applied (depending on the support)	approx. 100 - 200 ml/m ²
Heat bonding strength according to EN 14257 (WATT 91)	approx. 7,1 N/mm ²
Setting time: filling bonding at + 20 °C (at 60 °C)	22 min (7 min)
Film formation after	approx. 2 - 5 min
Setting time: filling bonding at +20 °C (at 60 °C)	22 min (7 min)
Setting time: surfaces bonding at +20 °C (at 60 °C)	15 min (10 min)
Pressure	approx. 1,0 N/mm ²
Hardened colour	beige
Storage: if closed, max. 12 months at temperatures from	+15 °C to +25 °C

