

FULL THREADED SCREW WITH CYLINDRICAL HEAD

TENSION

Deep thread and high resistance steel ($f_{y,k} = 1000 \text{ N/mm}^2$ | *145,038 psi*) for excellent tensile performance. Very broad range of measurements.

STRUCTURAL APPLICATIONS

Approved for structural applications subject to stresses in any direction vs. the grain ($\alpha = 0^\circ - 90^\circ$). Reduced minimum distances.

CYLINDRICAL HEAD

Ideal for concealed joints, timber couplings and structural reinforcements. Guarantees fire protection and earthquake suitability. Cyclical SEISMIC-REV tests according to EN 12512.

CHROMIUM (VI) FREE

Total absence of hexavalent chromium. Compliance with the strictest regulations governing chemical substances (SVHC). REACH information available.

CHARACTERISTICS

FOCUS	45° connections, reinforcements and couplings	
HEAD	cylindrical, countersunk	
DIAMETER	5,3 5,6 7,0 9,0 11,0 mm	0.21 to 0.44 inch
LENGTH	from 80 mm to 600 mm	3 1/8 to 23 5/8 inch



MATERIAL

Carbon steel with bright zinc plated.

FIELDS OF USE

- wood based panels
 - solid timber
 - glulam (Glued Laminated Timber)
 - CLT, LVL
 - high density woods
- Service classes 1 and 2.



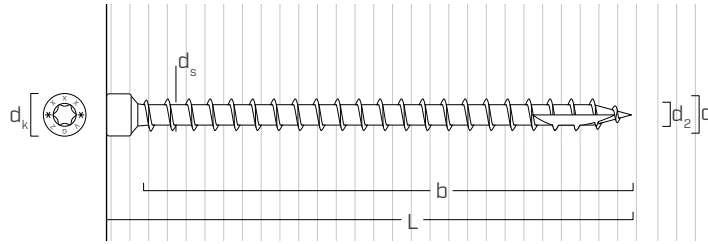
STRUCTURAL RESTORATION

Ideal for coupling beams in structural renovations and new works. Can also be used parallel to the grain thanks to the special approval.

CLT, LVL

Values also tested, certified and calculated for CLT and high density woods such as Microllam® LVL.

■ GEOMETRY AND MECHANICAL CHARACTERISTICS



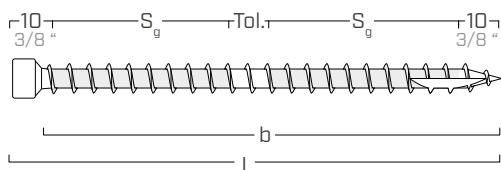
Nominal diameter	d_1	[mm] [in]	5.3 0.21	5.6 0.23	7 0.28	9 0.36	11 0.44
		[in] ⁽¹⁾	7/32	7/32	1/4	3/8	7/16
Head diameter	d_k	[mm] [in]	8.00 0.315	8.00 0.315	9.50 0.374	11.50 0.453	13.50 0.531
Tip diameter	d_2	[mm] [in]	3.60 0.142	3.80 0.150	4.60 0.181	5.90 0.232	6.60 0.260
Shank diameter	d_s	[mm] [in]	3.95 0.156	4.15 0.163	5.00 0.197	6.50 0.256	7.70 0.303
Pre-drilling diameter	d_v	[mm] [in]	3.50 0.138	3.50 0.138	4.00 0.157	5.00 0.197	6.00 0.236
Characteristic yield moment	$M_{y,k}$	[Nm] [lbf.in]	9.2 81.4	10.6 93.8	14.2 125.7	27.2 240.7	45.9 406.2
Characteristic withdrawal-resistance parameter ⁽²⁾	$f_{ax,k}$	[N/mm ²] [psi]	11.7 1,697	11.7 1,697	11.7 1,697	11.7 1,697	11.7 1,697
Associated density	ρ_a	[kg/m ³]	350	350	350	350	350
Characteristic tensile strength	$f_{tens,k}$	[kN] [lbf]	11 2,473	12.3 2,765	15.4 3,462	25.4 5,710	38.0 8,543
Associated density	ρ_a	[kg/m ³]	350	350	350	350	350
Characteristic yield strength	$f_{y,k}$	[N/mm ²] [psi]	1000 145,038	1000 145,038	1000 145,038	1000 145,038	1000 145,038

⁽¹⁾ The value in fractional inches is rounded to the closest fraction for simplicity of use. For the precise value of the nominal diameter d_1 , see the value in decimal inches.

⁽²⁾ Valid for softwood - maximum density 440 kg/m³.

For applications on different timber types (e.g. LVL) or with a high density please check on the ETA-11/0030.

■ EFFECTIVE THREAD USED IN CALCULATION



$$b = L - 10 \text{ mm} \\ L - 3/8 \text{ inch}$$

represents the entire length of the threaded part

$$S_g = (L - 10 \text{ mm} - 10 \text{ mm} - \text{Tol.}) / 2 \\ (L - 3/8 \text{ inch} - 3/8 \text{ inch} - \text{Tol.}) / 2$$

represents the partial length of the threaded part net of a laying tolerance (Tol.) of 10 mm (3/8 inch)

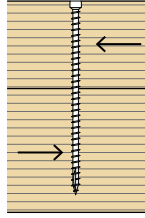
The extraction, shear and sliding values were calculated placing the centre of gravity of the connector in correspondence with the shear plane and considering an effective thread of S_g .

CODES AND DIMENSIONS

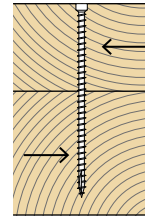
d ₁ [mm] [in]	CODE	L [mm] [in]		b [mm] [in]		pcs
5.3 0.21 TX 25	VGZ580	80	3 1/8	70	2 3/4	50
	VGZ5100	100	4	90	3 1/2	50
	VGZ5120	120	4 3/4	110	4 3/8	50
5.6 0.23 TX 25	VGZ5140	140	5 1/2	130	5 1/8	50
	VGZ5160	160	6 1/4	150	6	50
	VGZ780	80	3 1/8	70	2 3/4	25
7 0.28 TX 30	VGZ7100	100	4	90	3 1/2	25
	VGZ7120	120	4 3/4	110	4 3/8	25
	VGZ7140	140	5 1/2	130	5 1/8	25
	VGZ7160	160	6 1/4	150	6	25
	VGZ7180	180	7 1/8	170	6 3/4	25
	VGZ7200	200	8	190	7 1/2	25
	VGZ7220	220	8 5/8	210	8 1/4	25
	VGZ7240	240	9 1/2	230	9 1/16	25
	VGZ7260	260	10 1/4	250	10	25
	VGZ7280	280	11	270	10 5/8	25
	VGZ7300	300	11 3/4	290	11 7/16	25
	VGZ7340	340	13 3/8	330	13	25
	VGZ7380	380	15	370	14 9/16	25

d ₁ [mm] [in]	CODE	L [mm] [in]		b [mm] [in]		pcs
9 0.36 TX 40	VGZ9160	160	6 1/4	150	6	25
	VGZ9180	180	7 1/8	170	6 3/4	25
	VGZ9200	200	8	190	7 1/2	25
	VGZ9220	220	8 5/8	210	8 1/4	25
	VGZ9240	240	9 1/2	230	9 1/16	25
	VGZ9260	260	10 1/4	250	10	25
	VGZ9280	280	11	270	10 5/8	25
	VGZ9300	300	11 3/4	290	11 7/16	25
	VGZ9320	320	12 5/8	310	12 3/16	25
	VGZ9340	340	13 3/8	330	13	25
	VGZ9360	360	14 1/4	350	13 3/4	25
	VGZ9380	380	15	370	14 9/16	25
	VGZ9400	400	15 3/4	390	15 3/8	25
	VGZ9440	440	17 1/4	430	16 15/16	25
	VGZ9480	480	19	470	18 1/2	25
11 0.44 TX 50	VGZ9520	520	20 1/2	510	20 1/16	25
	VGZ11250	250	10	240	9 1/2	25
	VGZ11300	300	11 3/4	290	11 7/16	25
	VGZ11350	350	13 3/4	340	13 3/8	25
	VGZ11400	400	15 3/4	390	15 3/8	25
	VGZ11450	450	17 3/4	440	17 1/4	25
	VGZ11500	500	19 3/4	490	19 5/16	25
	VGZ11550	550	21 5/8	540	21 1/4	25
	VGZ11600	600	23 5/8	590	23 1/4	25

MINIMUM DISTANCES FOR SHEAR LOADS | WOOD ELEMENTS



Load-to-grain angle $\alpha = 0^\circ$



Load-to-grain angle $\alpha = 90^\circ$

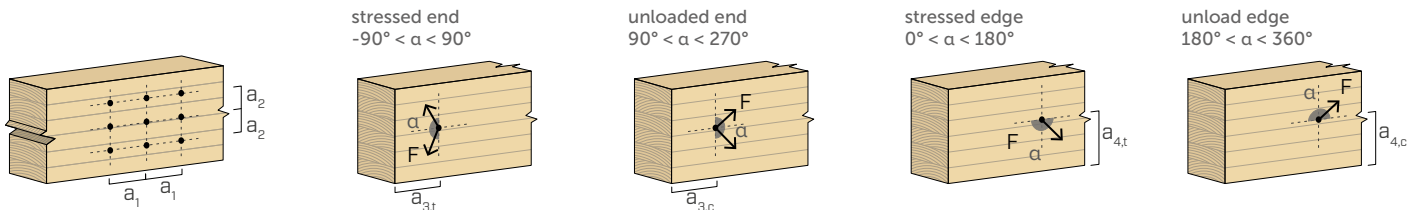
SCREWS INSERTED WITH PREDRILL

		$\alpha = 0^\circ$					$\alpha = 90^\circ$				
d_1	[mm] [in]	5.3	5.6	7	9	11	5.3	5.6	7	9	11
		0.21	0.23	0.28	0.36	0.44	0.21	0.23	0.28	0.36	0.44
a_1	[mm] [in]	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165	21 0.835	22 0.882	28 1.102	36 1.417	44 1.732
a_2	[mm] [in]	16 0.626	17 0.661	21 0.827	27 1.063	33 1.299	21 0.835	22 0.882	28 1.102	36 1.417	44 1.732
$a_{3,t}$	[mm] [in]	64 2.504	67 2.646	84 3.307	108 4.252	132 5.197	37 1.461	39 1.543	49 1.929	63 2.480	77 3.031
$a_{3,c}$	[mm] [in]	37 1.461	39 1.543	49 1.929	63 2.480	77 3.031	37 1.461	39 1.543	49 1.929	63 2.480	77 3.031
$a_{4,t}$	[mm] [in]	16 0.626	17 0.661	21 0.827	27 1.063	33 1.299	37 1.461	39 1.543	49 1.929	63 2.480	77 3.031
$a_{4,c}$	[mm] [in]	16 0.626	17 0.661	21 0.827	27 1.063	33 1.299	16 0.626	17 0.661	21 0.827	27 1.063	33 1.299

SCREWS INSERTED WITHOUT PREDRILL

		$\alpha = 0^\circ$					$\alpha = 90^\circ$				
d_1	[mm] [in]	5.3	5.6	7	9	11	5.3	5.6	7	9	11
		0.21	0.23	0.28	0.36	0.44	0.21	0.23	0.28	0.36	0.44
a_1	[mm] [in]	64 2.504	67 2.646	84 3.307	108 4.252	132 5.197	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165
a_2	[mm] [in]	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165
$a_{3,t}$	[mm] [in]	80 3.130	84 3.307	105 4.134	135 5.315	165 6.496	53 2.087	56 2.205	70 2.756	90 3.543	110 4.331
$a_{3,c}$	[mm] [in]	53 2.087	56 2.205	70 2.756	90 3.543	110 4.331	53 2.087	56 2.205	70 2.756	90 3.543	110 4.331
$a_{4,t}$	[mm] [in]	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165	53 2.087	56 2.205	70 2.756	90 3.543	110 4.331
$a_{4,c}$	[mm] [in]	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165	27 1.043	28 1.102	35 1.378	45 1.772	55 2.165

d = nominal screw diameter



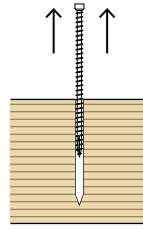
NOTES:

- The minimum distances are in accordance with the EN 1995:2014 standard, according to ETA-11/0030, considering a density of the wood elements $\rho_k \leq 420 \text{ kg/m}^3$.
- For wood densities conversion (mean oven-dry relative density to 5th-percentile density 12% MC wt & vol) see "Background document" available at Rothoblaas.
- In the case of OSB-wood joints, the minimum spacings (a_1 , a_2) can be multiplied by a coefficient of 0.85.

- In the case of steel-wood joints, the minimum spacings (a_1 , a_2) can be multiplied by a coefficient of 0.7.

(1) For Douglas fir members minimum spacing and distances parallel to the grain shall be increased by 50%.

■ MINIMUM DISTANCES FOR AXIAL LOADS ^[2]

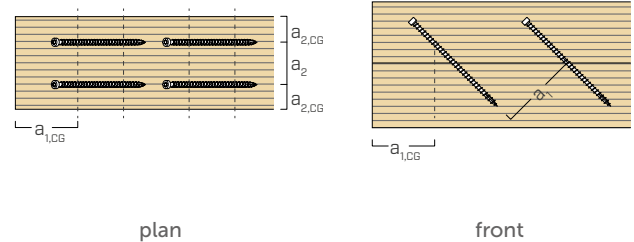
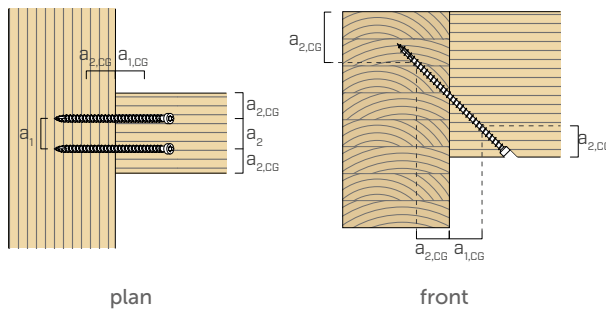


SCREWS INSERTED WITH AND WITHOUT PREDRILL

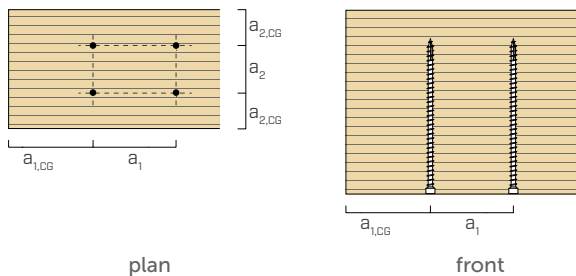
d_1	[mm]		5.3	5.6	7	9	11
	[in]		0.21	0.23	0.28	0.36	0.44
a_1	[mm]	5·d	27	28	35	45	55
	[in]		1.043	1.102	1.378	1.772	2.165
a_2	[mm]	5·d	27	28	35	45	55
	[in]		1.043	1.102	1.378	1.772	2.165
$a_{2,LIM}^{(3)}$	[mm]	2.5·d	13	14	18	23	28
	[in]		0.522	0.551	0.689	0.886	1.083
$a_{1,CG}$	[mm]	8·d	42	45	56	72	88
	[in]		1.669	1.764	2.205	2.835	3.465
$a_{2,CG}$	[mm]	3·d	16	17	21	27	33
	[in]		0.626	0.661	0.827	1.063	1.299
a_{CROSS}	[mm]	1.5·d	8	8	11	14	17
	[in]		0.313	0.331	0.413	0.531	0.650

d = nominal screw diameter

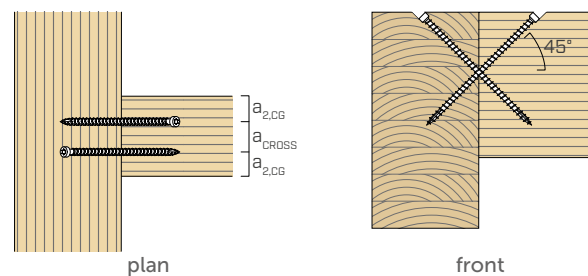
SCREWS UNDER TENSION INSERTED WITH AN ANGLE α WITH RESPECT TO THE GRAIN



SCREWS INSERTED WITH $\alpha 90^\circ$ ANGLE WITH RESPECT TO THE GRAIN



CROSS SCREWS INSERTED WITH AN ANGLE α WITH RESPECT TO THE GRAIN

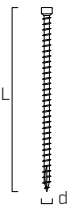
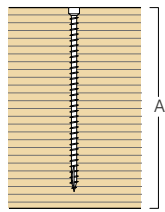
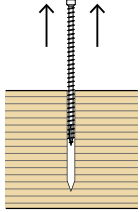
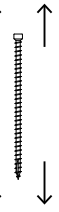


NOTES:

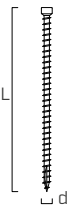
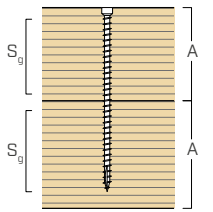
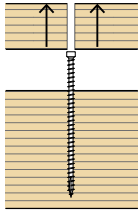
⁽²⁾ The minimum distances for connectors stressed axially are independent of the insertion angle of the connector and the angle of the force with respect to the grain, in accordance with ETA-11/0030.

⁽³⁾ The axial distance a_2 can be reduced down to $2.5 d_1$ if for each connector a "joint surface" $a_1 a_2 = 25 d_1^2$ is maintained.

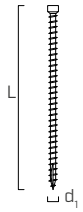
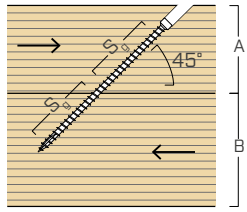
■ STATIC VALUES | TRACTION ⁽¹⁾

geometry				total thread withdrawal ⁽²⁾													
																	
d ₁	L			bA _{MIN}				characteristic values				design values (factored resistance)					
								timber R _{ax,k}		steel R _{tens,k}		R _{ax,d} Load Case 1		R _{ax,d} Load Case 2&3		R _{ax,d} Load Case 4&5	
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
5.3 0.21	80	3 1/8	70	2 3/4	90	3 1/2		4.54	1,020	11.00	2,473	2.09	471	2.79	628	3.14	706
	100	4	90	3 1/2	110	4 3/8		5.83	1,312			2.69	605	3.59	807	4.04	908
	120	4 3/4	110	4 3/8	130	5 1/8		7.13	1,603			3.29	740	4.39	987	4.94	1,110
5.6 0.23	140	5 1/2	130	5 1/8	150	6		8.90	2,002	12.30	2,765	4.11	924	5.48	1,232	6.16	1,386
	160	6 1/4	150	6	170	6 3/4		10.27	2,310			4.74	1,066	6.32	1,421	7.11	1,599
7 0.28	80	3 1/8	70	2 3/4	90	3 1/2		5.99		15.40	3,462	2.77	622	3.69	829	4.15	933
	100	4	90	3 1/2	110	4 3/8		7.71	1,732			3.56	800	4.74	1,066	5.33	1,199
	120	4 3/4	110	4 3/8	130	5 1/8		9.42	2,117			4.35	977	5.80	1,303	6.52	1,466
	140	5 1/2	130	5 1/8	150	6		11.13	2,502			5.14	1,155	6.85	1,540	7.71	1,732
	160	6 1/4	150	6	170	6 3/4		12.84	2,887			5.93	1,333	7.90	1,777	8.89	1,999
	180	7 1/8	170	6 3/4	190	7 1/2		14.56	3,272			6.72	1,510	8.96	2,014	10.08	2,265
	200	8	190	7 1/2	210	8 1/4		16.27	3,657			7.51	1,688	10.01	2,251	11.26	2,532
	220	8 5/8	210	8 1/4	230	9 1/16		17.98	4,042			8.30	1,866	11.07	2,488	12.32	2,770
	240	9 1/2	230	9 1/16	250	10		19.69	4,427			9.09	2,043	12.12	2,724	12.32	2,770
	260	10 1/4	250	10	270	10 5/8		21.41	4,812			9.88	2,221	12.32	2,770	12.32	2,770
	280	11	270	10 5/8	290	11 7/16		23.12	5,197			10.67	2,399	12.32	2,770	12.32	2,770
	300	11 3/4	290	11 7/16	310	12 3/16		24.83	5,582			11.46	2,576	12.32	2,770	12.32	2,770
	340	13 3/8	330	13	350	13 3/4		28.26	6,352			12.32	2,770	12.32	2,770	12.32	2,770
	380	15	370	14 9/16	390	15 3/8		31.68	7,122			12.32	2,770	12.32	2,770	12.32	2,770
9 0.36	160	6 1/4	150	6	170	6 3/4		16.51	3,712	25.40	5,710	7.62	1,713	10.16	2,284	11.43	2,570
	180	7 1/8	170	6 3/4	190	7 1/2		18.71	4,207			8.64	1,942	11.52	2,589	12.96	2,913
	200	8	190	7 1/2	210	8 1/4		20.92	4,702			9.65	2,170	12.87	2,894	14.48	3,255
	220	8 5/8	210	8 1/4	230	9 1/16		23.12	5,197			10.67	2,399	14.23	3,198	16.00	3,598
	240	9 1/2	230	9 1/16	250	10		25.32	5,692			11.69	2,627	15.58	3,503	17.53	3,941
	260	10 1/4	250	10	270	10 5/8		27.52	6,187			12.70	2,856	16.94	3,807	19.05	4,283
	280	11	270	10 5/8	290	11 7/16		29.72	6,682			13.72	3,084	18.29	4,112	20.32	4,568
	300	11 3/4	290	11 7/16	310	12 3/16		31.93	7,177			14.73	3,312	19.65	4,417	20.32	4,568
	320	12 5/8	310	12 3/16	330	13		34.13	7,672			15.75	3,541	20.32	4,568	20.32	4,568
	340	13 3/8	330	13	350	13 3/4		36.33	8,167			16.77	3,769	20.32	4,568	20.32	4,568
	360	14 1/4	350	13 3/4	370	14 9/16		38.53	8,662			17.78	3,998	20.32	4,568	20.32	4,568
	380	15	370	14 9/16	390	15 3/8		40.73	9,157			18.80	4,226	20.32	4,568	20.32	4,568
	400	15 3/4	390	15 3/8	410	16 1/8		42.93	9,652			19.82	4,455	20.32	4,568	20.32	4,568
	440	17 1/4	430	16 15/16	450	17 3/4		47.34	10,642			20.32	4,568	20.32	4,568	20.32	4,568
	480	19	470	18 1/2	490	19 5/16		51.74	11,632			20.32	4,568	20.32	4,568	20.32	4,568
	520	20 1/2	510	20 1/16	530	20 7/8		56.14	12,622			20.32	4,568	20.32	4,568	20.32	4,568

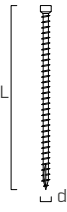
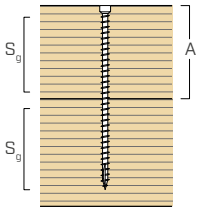
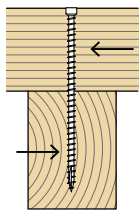
■ STATIC VALUES | TRACTION ⁽¹⁾

geometry				partial thread withdrawal ⁽²⁾														
																		
d ₁	L			S _g A _{MIN}				characteristic values				design values (factored resistance)						
								timber		steel		R _{ax,d}		R _{ax,d}		R _{ax,d}		
	[mm]	[in]		[mm]	[in]		[mm]	[in]	R _{ax,k}		R _{tens,k}		Load Case 1		Load Case 2&3		Load Case 4&5	
									[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
5.3 0.21	80	3 1/8		25	1	45	1 3/4		1.62	364	11.00	2,473	0.75	168	1.00	224	1.12	252
	100	4		35	1 3/8	55	2 3/16		2.27	510			1.05	235	1.40	314	1.57	353
	120	4 3/4		45	1 3/4	65	2 9/16		2.92	656			1.35	303	1.80	404	2.02	454
5.6 0.23	140	5 1/2		55	2 3/16	75	2 15/16		3.77	847	12.30	2,765	1.74	391	2.32	521	2.61	586
	160	6 1/4		65	2 9/16	85	3 3/8		4.45	1,001			2.05	462	2.74	616	3.08	693
7 0.28	80	3 1/8		25	1	45	1 3/4		2.14	481	15.40	3,462	0.99	222	1.32	296	1.48	333
	100	4		35	1 3/8	55	2 3/16		3.00	674			1.38	311	1.84	415	2.07	466
	120	4 3/4		45	1 3/4	65	2 9/16		3.85	866			1.78	400	2.37	533	2.67	600
	140	5 1/2		55	2 3/16	75	2 15/16		4.71	1,059			2.17	489	2.90	651	3.26	733
	160	6 1/4		65	2 9/16	85	3 3/8		5.57	1,251			2.57	577	3.42	770	3.85	866
	180	7 1/8		75	2 15/16	95	3 3/4		6.42	1,444			2.96	666	3.95	888	4.45	999
	200	8		85	3 3/8	105	4 1/8		7.28	1,636			3.36	755	4.48	1,007	5.04	1,133
	220	8 5/8		95	3 3/4	115	4 1/2		8.13	1,829			3.75	844	5.01	1,125	5.63	1,266
	240	9 1/2		105	4 1/8	125	4 15/16		8.99	2,021			4.15	933	5.53	1,244	6.22	1,399
	260	10 1/4		115	4 1/2	135	5 5/16		9.85	2,214			4.54	1,022	6.06	1,362	6.82	1,533
	280	11		125	4 15/16	145	5 11/16		10.70	2,406			4.94	1,111	6.59	1,481	7.41	1,666
	300	11 3/4		135	5 5/16	155	6 1/8		11.56	2,599			5.33	1,199	7.11	1,599	8.00	1,799
	340	13 3/8		155	6 1/8	175	6 7/8		13.27	2,984			6.13	1,377	8.17	1,836	9.19	2,066
	380	15		175	6 7/8	195	7 11/16		14.98	3,369			6.92	1,555	9.22	2,073	10.37	2,332
9 0.36	160	6 1/4		65	2 9/16	85	3 3/8		7.16	1,609	25.40	5,710	3.30	742	4.40	990	4.95	1,114
	180	7 1/8		75	2 15/16	95	3 3/4		8.26	1,856			3.81	857	5.08	1,142	5.72	1,285
	200	8		85	3 3/8	105	4 1/8		9.36	2,104			4.32	971	5.76	1,295	6.48	1,456
	220	8 5/8		95	3 3/4	115	4 1/2		10.46	2,351			4.83	1,085	6.44	1,447	7.24	1,628
	240	9 1/2		105	4 1/8	125	4 15/16		11.56	2,599			5.33	1,199	7.11	1,599	8.00	1,799
	260	10 1/4		115	4 1/2	135	5 5/16		12.66	2,846			5.84	1,314	7.79	1,751	8.76	1,970
	280	11		125	4 15/16	145	5 11/16		13.76	3,094			6.35	1,428	8.47	1,904	9.53	2,142
	300	11 3/4		135	5 5/16	155	6 1/8		14.86	3,341			6.86	1,542	9.15	2,056	10.29	2,313
	320	12 5/8		145	5 11/16	165	6 1/2		15.96	3,589			7.37	1,656	9.82	2,208	11.05	2,484
	340	13 3/8		155	6 1/8	175	6 7/8		17.06	3,836			7.88	1,770	10.50	2,361	11.81	2,656
	360	14 1/4		165	6 1/2	185	7 1/4		18.16	4,084			8.38	1,885	11.18	2,513	12.58	2,827
	380	15		175	6 7/8	195	7 11/16		19.27	4,331			8.89	1,999	11.86	2,665	13.34	2,998
	400	15 3/4		185	7 1/4	205	8 1/16		20.37	4,578			9.40	2,113	12.53	2,818	14.10	3,170
	440	17 1/4		205	8 1/16	225	8 7/8		22.57	5,073			10.42	2,342	13.89	3,122	15.62	3,512
	480	19		225	8 7/8	245	9 5/8		24.77	5,568				2,570	15.24	3,427	17.15	3,855
	520	20 1/2		245	9 5/8	265	10 7/16		26.97	6,063			12.45	2,798	16.60	3,731	18.67	4,198

■ STATIC VALUES | SLIDING TIMBER-TO-TIMBER

geometry				timber-to-timber ⁽³⁾													
																	
d ₁	L			S _g		A _{MIN}		B _{MIN}		characteristic values		design values (factored resistance)					
										R _{V,k}		R _{V,d}		R _{V,d}		R _{V,d}	
	[mm]	[in]		[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	Load Case 1		Load Case 2&3		Load Case 4&5	
5.3 0.21	80	3 1/8		25	1	30	1 3/16	50	1 15/16	1.15	258	0.53	119	0.71	159	0.79	178
	100	4		35	1 3/8	40	1 9/16	55	2 3/16	1.60	361	0.74	166	0.99	222	1.11	250
	120	4 3/4		45	1 3/4	45	1 3/4	60	2 3/8	2.06	464	0.95	214	1.27	285	1.43	321
5.6 0.23	140	5 1/2		55	2 3/16	50	1 15/16	70	2 3/4	2.66	599	1.23	276	1.64	369	1.84	415
	160	6 1/4		65	2 9/16	60	2 3/8	75	2 15/16	3.15	708	1.45	327	1.94	436	2.18	490
7 0.28	80	3 1/8		25	1	30	1 3/16	50	1 15/16	1.51	340	0.70	157	0.93	209	1.05	236
	100	4		35	1 3/8	40	1 9/16	55	2 3/16	2.12	476	0.98	220	1.30	293	1.47	330
	120	4 3/4		45	1 3/4	45	1 3/4	60	2 3/8	2.72	612	1.26	283	1.68	377	1.89	424
	140	5 1/2		55	2 3/16	55	2 3/16	70	2 3/4	3.33	749	1.54	346	2.05	461	2.31	518
	160	6 1/4		65	2 9/16	60	2 3/8	75	2 15/16	3.94	885	1.82	408	2.42	544	2.72	612
	180	7 1/8		75	2 15/16	65	2 9/16	85	3 3/8	4.54	1,021	2.10	471	2.79	628	3.14	707
	200	8		85	3 3/8	75	2 15/16	90	3 1/2	5.15	1,157	2.38	534	3.17	712	3.56	801
	220	8 5/8		95	3 3/4	80	3 1/8	100	4	5.75	1,293	2.65	597	3.54	796	3.98	895
	240	9 1/2		105	4 1/8	90	3 1/2	105	4 1/8	6.36	1,429	2.93	660	3.91	879	4.40	989
	260	10 1/4		115	4 1/2	95	3 3/4	110	4 3/8	6.96	1,565	3.21	722	4.28	963	4.82	1,084
	280	11		125	4 15/16	100	4	120	4 3/4	7.57	1,701	3.49	785	4.66	1,047	5.24	1,178
	300	11 3/4		135	5 5/16	110	4 3/8	125	4 15/16	8.17	1,837	3.77	848	5.03	1,131	5.66	1,272
	340	13 3/8		155	6 1/8	125	4 15/16	140	5 1/2	9.38	2,110	4.33	974	5.78	1,298	6.50	1,461
	380	15		175	6 7/8	140	5 1/2	155	6 1/8	10.60	2,382	4.89	1,099	6.52	1,466	7.34	1,649
9 0.36	160	6 1/4		65	2 9/16	60	2 3/8	75	2 15/16	5.06	1,137	2.34	525	3.11	700	3.50	787
	180	7 1/8		75	2 15/16	70	2 3/4	85	3 3/8	5.84	1,312	2.69	606	3.59	808	4.04	909
	200	8		85	3 3/8	75	2 15/16	90	3 1/2	6.62	1,487	3.05	687	4.07	915	4.58	1,030
	220	8 5/8		95	3 3/4	80	3 1/8	100	4	7.40	1,662	3.41	767	4.55	1,023	5.12	1,151
	240	9 1/2		105	4 1/8	90	3 1/2	105	4 1/8	8.17	1,837	3.77	848	5.03	1,131	5.66	1,272
	260	10 1/4		115	4 1/2	95	3 3/4	110	4 3/8	8.95	2,012	4.13	929	5.51	1,238	6.20	1,393
	280	11		125	4 15/16	105	4 1/8	120	4 3/4	9.73	2,187	4.49	1,010	5.99	1,346	6.74	1,514
	300	11 3/4		135	5 5/16	110	4 3/8	125	4 15/16	10.51	2,362	4.85	1,090	6.47	1,454	7.28	1,636
	320	12 5/8		145	5 11/16	115	4 1/2	135	5 5/16	11.29	2,537	5.21	1,171	6.95	1,562	7.81	1,757
	340	13 3/8		155	6 1/8	125	4 15/16	140	5 1/2	12.07	2,712	5.57	1,252	7.43	1,669	8.35	1,878
	360	14 1/4		165	6 1/2	130	5 1/8	145	5 11/16	12.84	2,887	5.93	1,333	7.90	1,777	8.89	1,999
	380	15		175	6 7/8	140	5 1/2	155	6 1/8	13.62	3,062	6.29	1,413	8.38	1,885	9.43	2,120
	400	15 3/4		185	7 1/4	145	5 11/16	160	6 1/4	14.40	3,237	6.65	1,494	8.86	1,992	9.97	2,241
	440	17 1/4		205	8 1/16	160	6 1/4	175	6 7/8	15.96	3,587	7.37	1,656	9.82	2,208	11.05	2,484
	480	19		225	8 7/8	175	6 7/8	190	7 1/2	17.51	3,937	8.08	1,817	10.78	2,423	12.13	2,726
	520	20 1/2		245	9 5/8	190	7 1/2	205	8 1/16	17.96	4,038	8.29	1,864	11.05	2,485	12.43	2,795

■ STATIC VALUES | SHEAR TIMBER-TO-TIMBER

geometry				timber-to-timber											
															
d ₁	L			S _g A _{MIN}				characteristic values		design values (factored resistance)					
								R _{V,k}		R _{V,d}		R _{V,d}		R _{V,d}	
	[mm]	[in]		[mm]	[in]	[mm]	[in]	[kN]	[lbf]	Load Case 1		Load Case 2&3		Load Case 4&5	
5.3 0.21	80	3 1/8		25	1	40	1 9/16	1.61	362	0.74	167	0.99	223	1.11	250
	100	4		35	1 3/8	50	1 15/16	2.02	455	0.93	210	1.25	280	1.40	315
	120	4 3/4		45	1 3/4	60	2 3/8	2.27	510	1.05	235	1.40	314	1.57	353
5.6 0.23	140	5 1/2		55	2 3/16	70	2 3/4	2.63	591	1.21	273	1.62	363	1.82	409
	160	6 1/4		65	2 9/16	80	3 1/8	2.80	629	1.29	290	1.72	387	1.94	436
7 0.28	80	3 1/8		25	1	40	1 9/16	2.10	472	0.97	218	1.29	291	1.45	327
	100	4		35	1 3/8	50	1 15/16	2.60	584	1.20	270	1.60	360	1.80	405
	120	4 3/4		45	1 3/4	60	2 3/8	3.07	691	1.42	319	1.89	425	2.13	478
	140	5 1/2		55	2 3/16	70	2 3/4	3.29	739	1.52	341	2.02	455	2.28	512
	160	6 1/4		65	2 9/16	80	3 1/8	3.50	787	1.62	363	2.15	484	2.42	545
	180	7 1/8		75	2 15/16	90	3 1/2	3.71	835	1.71	385	2.29	514	2.57	578
	200	8		85	3 3/8	100	4	3.93	883	1.81	408	2.42	544	2.72	611
	220	8 5/8		95	3 3/4	110	4 3/8	4.14	931	1.91	430	2.55	573	2.87	645
	240	9 1/2		105	4 1/8	120	4 3/4	4.22	948	1.95	438	2.60	584	2.92	657
	260	10 1/4		115	4 1/2	130	5 1/8	4.22	948	1.95	438	2.60	584	2.92	657
	280	11		125	4 15/16	140	5 1/2	4.22	948	1.95	438	2.60	584	2.92	657
	300	11 3/4		135	5 5/16	150	6	4.22	948	1.95	438	2.60	584	2.92	657
	340	13 3/8		155	6 1/8	170	6 3/4	4.22	948	1.95	438	2.60	584	2.92	657
	380	15		175	6 7/8	190	7 1/2	4.22	948	1.95	438	2.60	584	2.92	657
9 0.36	160	6 1/4		65	2 9/16	80	3 1/8	4.98	1,119	2.30	516	3.06	688	3.45	775
	180	7 1/8		75	2 15/16	90	3 1/2	5.25	1,181	2.42	545	3.23	727	3.64	817
	200	8		85	3 3/8	100	4	5.53	1,243	2.55	573	3.40	765	3.83	860
	220	8 5/8		95	3 3/4	110	4 3/8	5.80	1,304	2.68	602	3.57	803	4.02	903
	240	9 1/2		105	4 1/8	120	4 3/4	6.08	1,366	2.81	631	3.74	841	4.21	946
	260	10 1/4		115	4 1/2	130	5 1/8	6.35	1,428	2.93	659	3.91	879	4.40	989
	280	11		125	4 15/16	140	5 1/2	6.38	1,433	2.94	662	3.92	882	4.41	992
	300	11 3/4		135	5 5/16	150	6	6.38	1,433	2.94	662	3.92	882	4.41	992
	320	12 5/8		145	5 11/16	160	6 1/4	6.38	1,433	2.94	662	3.92	882	4.41	992
	340	13 3/8		155	6 1/8	170	6 3/4	6.38	1,433	2.94	662	3.92	882	4.41	992
	360	14 1/4		165	6 1/2	180	7 1/8	6.38	1,433	2.94	662	3.92	882	4.41	992
	380	15		175	6 7/8	190	7 1/2	6.38	1,433	2.94	662	3.92	882	4.41	992
	400	15 3/4		185	7 1/4	200	8	6.38	1,433	2.94	662	3.92	882	4.41	992
	440	17 1/4		205	8 1/16	220	8 5/8	6.38	1,433	2.94	662	3.92	882	4.41	992
	480	19		225	8 7/8	240	9 1/2	6.38	1,433	2.94	662	3.92	882	4.41	992
	520	20 1/2		245	9 5/8	260	10 1/4	6.38	1,433	2.94	662	3.92	882	4.41	992

■ STATIC VALUES | SHEAR CONNECTION WITH CROSSED CONNECTORS

RIGHT ANGLE JOINT - MAIN BEAM / SECONDARY BEAM

d ₁	L		S _{g HT}		S _{g NT}		B _{HT min}		H _{HT min} = h _{NT min}		b _{NT min}		
	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	
5.3 0.21	120	4 3/4	30	1 3/16	60	2 3/8	45	1 3/4	105	4 1/8	50	1 15/16	
											77	3 1/16	
											103	4 1/16	
5.6 0.23	140	5 1/2	45	1 3/4	65	2 9/16	55	2 3/16	120	4 3/4	53	2 1/16	
											81	3 3/16	
											109	4 5/16	
	160	6 1/4	65	2 9/16	65	2 9/16	65	2 9/16	135	5 5/16	53	2 1/16	
											81	3 3/16	
											109	4 5/16	
	180	7 1/8	65	2 9/16	85	3 3/8	80	3 1/8	160	6 1/4	53	2 1/16	
											88	3 7/16	
											123	4 13/16	
	220	8 5/8	95	3 3/4	95	3 3/4	95	3 3/4	170	6 3/4	53	2 1/16	
											88	3 7/16	
											123	4 13/16	
7 0.28	260	10 1/4	115	4 1/2	115	4 1/2	110	4 3/8	200	8	53	2 1/16	
											88	3 7/16	
											123	4 13/16	
	300	11 3/4	135	5 5/16	135	5 5/16	125	4 15/16	230	9 1/16	53	2 1/16	
											88	3 7/16	
											123	4 13/16	
	340	13 3/8	155	6 1/8	155	6 1/8	140	5 1/2	255	10 1/16	53	2 1/16	
											88	3 7/16	
											123	4 13/16	
	200	8	85	3 3/8	85	3 3/8	90	3 1/2	200	8	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	240	9 1/2	105	4 1/8	105	4 1/8	100	4	200	8	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	280	11	125	4 15/16	125	4 15/16	115	4 1/2	215	8 7/16	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
9 0.36	320	12 5/8	145	5 11/16	145	5 11/16	130	5 1/8	245	9 5/8	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	360	14 1/4	165	6 1/2	165	6 1/2	145	5 11/16	270	10 5/8	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	400	15 3/4	185	7 1/4	185	7 1/4	160	6 1/4	300	11 3/4	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	480	19	225	8 7/8	225	8 7/8	185	7 1/4	355	14	86	3 3/8	
											131	5 3/16	
											176	6 15/16	
	520	20 1/2	245	9 5/8	245	9 5/8	200	8	385	15 3/16	86	3 3/8	
											131	5 3/16	
											176	6 15/16	

	No. pairs	R _{1V,k} ⁽⁴⁾		R _{2V,k} ⁽⁴⁾		R _{V,d}		R _{V,d}		R _{V,d}		m ⁽⁵⁾	
		extraction ⁽⁶⁾		instability		Load Case 1		Load Case 2&3		Load Case 4&5			
		[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[mm]	[in]
	1	2,8	618	8.1	1,823	1.3	285	1.7	381	1.9	428	45	1,772
	2	5,1	1.154	15.1	3,402	2.4	533	3.2	710	3.6	799		
	3	7,4	1.662	21.8	4,900	3.4	767	4.5	1,023	5.1	1,151		
	1	4,4	980	9.1	2,038	2.0	452	2.7	603	3.0	678	52	2,047
	2	8,1	1.829	16.9	3,804	3.8	844	5.0	1,125	5.6	1,266		
	3	11,7	2.634	24.4	5,479	5.4	1,216	7.2	1,621	8.1	1,824		
	1	6,3	1.416	9.1	2,038	2.9	653	3.9	871	4.4	980	59	2,323
	2	11,7	2.641	16.9	3,804	5.4	1,219	7.2	1,626	8.1	1,829		
	3	16,9	3.805	24.4	5,479	7.8	1,756	10.4	2,341	11.7	2,634		
	1	7,9	1.769	13.5	3,035	3.6	817	4.8	1,089	5.4	1,225	67	2,638
	2	14,7	3.302	25.2	5,663	6.8	1,524	9.0	2,032	10.2	2,286		
	3	21,2	4.756	36.3	8,157	9.8	2,195	13.0	2,927	14.6	3,293		
	1	11,5	2.586	13.5	3,035	5.3	1,194	7.1	1,591	8.0	1,790	81	3,189
	2	21,5	4.826	25.2	5,663	9.9	2,227	13.2	2,970	14.9	3,341		
	3	30,9	6.951	36.3	8,157	14.3	3,208	19.0	4,278	21.4	4,812		
	1	13,9	3.131	13.5	3,035	6.4	1,445	8.6	1,926	9.6	2,167	95	3,740
	2	26,0	5.842	25.2	5,663	12.0	2,696	16.0	3,595	18.0	4,044		
	3	37,4	8.414	36.3	8,157	17.3	3,884	23.0	5,178	25.9	5,825		
	1	16,3	3.675	13.5	3,035	7.5	1,696	10.1	2,262	11.3	2,544	109	4,291
	2	30,5	6.858	25.2	5,663	14.1	3,165	18.8	4,220	21.1	4,748		
	3	43,9	9.878	36.3	8,157	20.3	4,559	27.0	6,079	30.4	6,839		
	1	18,8	4.219	13.5	3,035	8.7	1,947	11.6	2,597	13.0	2,921	124	4,882
	2	35,0	7.874	25.2	5,663	16.2	3,634	21.6	4,845	24.2	5,451		
	3	50,4	11.341	36.3	8,157	23.3	5,234	31.0	6,979	34.9	7,852		
	1	13,2	2.975	22.7	5,095	6.1	1,373	8.1	1,831	9.2	2,060	75	2,953
	2	24,7	5.551	42.3	9,508	11.4	2,562	15.2	3,416	17.1	3,843		
	3	35,6	7.996	60.9	13,695	16.4	3,691	21.9	4,921	24.6	5,536		
	1	16,3	3.675	22.7	5,095	7.5	1,696	10.1	2,262	11.3	2,544	89	3,504
	2	30,5	6.858	42.3	9,508	14.1	3,165	18.8	4,220	21.1	4,748		
	3	43,9	9.878	60.9	13,695	20.3	4,559	27.0	6,079	30.4	6,839		
	1	19,5	4.375	22.7	5,095	9.0	2,019	12.0	2,692	13.5	3,029	103	4,055
	2	36,3	8.164	42.3	9,508	16.8	3,768	22.3	5,024	25.1	5,652		
	3	52,3	11.759	60.9	13,695	24.1	5,427	32.2	7,237	36.2	8,141		
	1	22,6	5.075	22.7	5,095	10.4	2,342	13.9	3,123	15.6	3,513	117	4,606
	2	42,1	9.470	42.3	9,508	19.4	4,371	25.9	5,828	29.2	6,556		
	3	60,7	13.641	60.9	13,695	28.0	6,296	37.3	8,394	42.0	9,444		
	1	25,7	5.775	22.7	5,095	11.9	2,665	15.8	3,554	17.8	3,998	131	5,157
	2	47,9	10.776	42.3	9,508	22.1	4,974	29.5	6,632	33.2	7,461		
	3	69,0	15.522	60.9	13,695	31.9	7,164	42.5	9,552	47.8	10,746		
	1	28,8	6.475	22.7	5,095	13.3	2,988	17.7	3,985	19.9	4,483	145	5,709
	2	53,7	12.083	42.3	9,508	24.8	5,577	33.1	7,435	37.2	8,365		
	3	77,4	17.404	60.9	13,695	35.7	8,033	47.6	10,710	53.6	12,049		
	1	35,0	7.875	22.7	5,095	16.2	3,635	21.6	4,846	22.7	5,095	163	6,417
	2	65,4	14.695	42.3	9,508	30.2	6,782	40.2	9,043	42.3	9,508		
	3	94,2	21.167	60.9	13,695	43.5	9,769	57.9	13,026	60.9	13,695		
	1	35,9	8.075	22.7	5,095	16.6	3,727	22.1	4,969	22.7	5,095	181	7,126
	2	67,0	15.069	42.3	9,508	30.9	6,955	41.2	9,273	42.3	9,508		
	3	96,6	21.706	60.9	13,695	44.6	10,018	59.4	13,357	60.9	13,695		

■ STATIC VALUES | SHEAR CONNECTION WITH CROSSED CONNECTORS

RIGHT ANGLE JOINT - MAIN BEAM / SECONDARY BEAM

d ₁	L		S _{g HT}		S _{g NT}		B _{HT min}		H _{HT min} = h _{NT min}		b _{NT min}		
	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	
11 0.44	250	10	110	4 3/8	110	4 3/8	105	4 1/8	245	9 5/8	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	300	11 3/4	135	5 5/16	135	5 5/16	125	4 15/16	245	9 5/8	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	350	13 3/4	160	6 1/4	160	6 1/4	140	5 1/2	265	10 7/16	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	400	15 3/4	185	7 1/4	185	7 1/4	160	6 1/4	300	11 3/4	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	450	17 3/4	210	8 1/4	210	8 1/4	175	6 7/8	340	13 3/8	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	500	19 3/4	235	9 1/4	235	9 1/4	195	7 11/16	370	14 9/16	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	550	21 5/8	260	10 1/4	260	10 1/4	210	8 1/4	405	15 15/16	105	4 1/8	
											160	6 1/4	
											215	8 7/16	
	600	23 5/8	285	11 1/4	285	11 1/4	230	9 1/16	445	17 1/2	105	4 1/8	
											160	6 1/4	
											215	8 7/16	

NOTES:

- (1) The design strength of the connector is the lower between the wood-side design strength (R_{ax,d}) and the steel-side design strength (R_{tens,d}).

$$R_{ax,d} = \min \left\{ \begin{array}{l} R_{ax,k} \cdot DMF \\ \frac{R_{tens,k}}{\gamma_{M2}} \end{array} \right.$$

γ_{M2}: partial factor for resistance of cross-sections in tension to fracture according to EN 1993-1-1. Please see "Background document" available at Rothoblaas.

- (2) The axial resistance of the thread to extraction was calculated considering a 90° angle between the fibres and the connector and for a effective thread length of b or sg. For intermediate sg values it is possible to interpolate linearly.
- (3) The axial resistance of the thread to extraction was calculated considering a 45° angle between the fibres and the connector and for an effective thread length of S_g.
- (4) The design strength of the connector is the lower between the extraction-side design strength (R_{1V,d}) and the instability design strength (R_{2V,d}).

$$R_{ax,d} = \min \left\{ \begin{array}{l} R_{1V,k} \cdot DMF \\ \frac{R_{2V,k}}{\gamma_{M1}} \end{array} \right.$$

γ_{M1}: partial factor for resistance of cross-sections in tension to fracture according to EN 1993-1-1. Please see "Background document" available at Rothoblaas.

as.

- (5) The assembly figure (m) is valid in the case of laying of the connectors flush over the elements.

- (6) The axial resistance of the thread to extraction was calculated considering an effective thread length equal to sg. The connectors must be inserted at 45° with respect to the shear plane. The centre of gravity of the connectors must be placed in correspondence with the shear plane.

For different calculation methods, the MyProject software is available (www.rothoblaas.com).

	No. pairs	$R_{1V,k}^{(4)}$ extraction ⁽⁶⁾		$R_{2V,k}^{(4)}$ instability		$R_{V,d}$ Load Case 1		$R_{V,d}$ Load Case 2&3		$R_{V,d}$ Load Case 4&5		$m^{(5)}$	
		[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[mm]	[in]
	1	20,9	4.706	28.9	6,493	9.7	2,172	12.9	2,896	14.5	3,258	95	3,740
	2	39,1	8.781	53.9	12,117	18.0	4,053	24.0	5,404	27.0	6,079		
	3	56,3	12.648	77.6	17,454	26.0	5,837	34.6	7,783	38.9	8,756		
	1	25,7	5.775	28.9	6,493	11.9	2,665	15.8	3,554	17.8	3,998	113	4,449
	2	47,9	10.776	53.9	12,117	22.1	4,974	29.5	6,632	33.2	7,461		
	3	69,0	15.522	77.6	17,454	31.9	7,164	42.5	9,552	47.8	10,746		
	1	30,4	6.844	28.9	6,493	14.1	3,159	18.7	4,212	21.1	4,738	131	5,157
	2	56,8	12.772	53.9	12,117	26.2	5,895	35.0	7,860	39.3	8,842		
	3	81,8	18.397	77.6	17,454	37.8	8,491	50.4	11,321	56.7	12,736		
	1	35,2	7.914	28.9	6,493	16.2	3,653	21.7	4,870	24.4	5,479	148	5,827
	2	65,7	14.768	53.9	12,117	30.3	6,816	40.4	9,088	45.5	10,224		
	3	94,6	21.271	77.6	17,454	43.7	9,818	58.2	13,090	65.5	14,726		
	1	40,0	8.983	28.9	6,493	18.4	4,146	24.6	5,528	27.7	6,219	166	6,535
	2	74,6	16.763	53.9	12,117	34.4	7,737	45.9	10,316	51.6	11,605		
	3	107,4	24.146	77.6	17,454	49.6	11,144	66.1	14,859	74.4	16,716		
	1	44,7	10.053	28.9	6,493	20.6	4,640	27.5	6,186	28.9	6,493	184	7,244
	2	83,4	18.759	53.9	12,117	38.5	8,658	51.4	11,544	53.9	12,117		
	3	120,2	27.020	77.6	17,454	55.5	12,471	74.0	16,628	77.6	17,454		
	1	49,5	11.122	28.9	6,493	22.8	5,133	28.9	6,493	28.9	6,493	201	7,913
	2	92,3	20.755	53.9	12,117	42.6	9,579	53.9	12,117	53.9	12,117		
	3	133,0	29.895	77.6	17,454	61.4	13,798	77.6	17,454	77.6	17,454		
	1	53,7	12.081	28.9	6,493	24.8	5,576	28.9	6,493	28.9	6,493	219	8,622
	2	100,3	22.544	53.9	12,117	46.3	10,405	53.9	12,117	53.9	12,117		
	3	144,4	32.473	77.6	17,454	66.7	14,988	77.6	17,454	77.6	17,454		

GENERAL PRINCIPLES:

- Characteristic values comply with the EN 1995:2014 standard in accordance with ETA-11/0030.
- According to EN 1995:2014 for shear characteristic values the contribution from the rope effect ($F_{ax,Rk} / 4$) is considered. This is resulting in higher shear resistances compared to shear resistances calculated in accordance with CSA O86-14.
- Design values for wood-side are obtained from the following characteristic values:

$$R_d = R_k \cdot DMF$$

DMF: design modification factor based on k_{mod} as per Table 10 and for γ_M as per Table 11 ($\gamma_M = 1.3$). See "Background document" available at Rothoblaas.

Load case	Load Combination		Design Modification Factor DMF
	Principal Load	Companion Load	
1	1.4D	-	0.46
2	(1.25D or 0.9D) + 1.5L	1.0S or 0.4W	0.62 ⁽¹⁾
3	(1.25D or 0.9D) + 1.5S	1.0L or 0.4W	0.62
4	(1.25D or 0.9D) + 1.4W	0.5L or 0.5S	0.69
5	1.0D + 1.0E	0.5L or 0.25S	0.69

⁽¹⁾ If Live Load L is associated with long term loads such as storage, equipment areas etc., use 0.54.

- For the mechanical resistance values and the geometry of the screws, reference was made to ETA-11/0030.

- In the calculations, the density of the wood elements was considered equal to $\rho_k = 370 \text{ kg/m}^3$ (S-P-F sawn lumber). For wood densities conversion (mean oven-dry relative density to 5th-percentile density 12% MC wt & vol.) see "Background document" available at Rothoblaas.
- Characteristic resistances can also be considered as valid for higher densities, for the purposes of safety.
- Values were calculated considering the threaded part as being completely inserted into the wood.
- Sizing and verification of the wooden elements and steel plates must be done separately.
- The shear characteristic resistances are calculated for screws inserted without pre-bored holes. In the case of screws inserted with pre-bored holes, greater resistance values can be obtained.
- For different calculation methods, the MyProject software is available free of charge (www.rothoblaas.com).
- The characteristic resistances were calculated using solid wood or glulam. In the case of joints with CLT elements, the resistance values may be different and should be calculated on the basis of the characteristics of the panel and the connection configuration.

Packaged quantities may vary.

Original text: Italian.

Reference unit of measurement: metric.

MINIMUM DISTANCES FOR CROSS SCREWS

		SCREWS INSERTED WITH AND WITHOUT PREDRILL				
d_1	[mm]	5.3	5.6	7 ⁽¹⁾	9	11
	[in]	0.21	0.23	0.28	0.36	0.44
$a_{2,C}$	[mm]	22	23	21	36	44
	[in]	0.866	0.906	0.827	1.417	1.732
a_{CROSS}	[mm]	8	8	11	14	17
	[in]	0.315	0.354	0.433	0.551	0.669
$e^{(2)}$	[mm]	19	20	25	32	39
	[in]	0.748	0.787	0.984	1.260	1.535

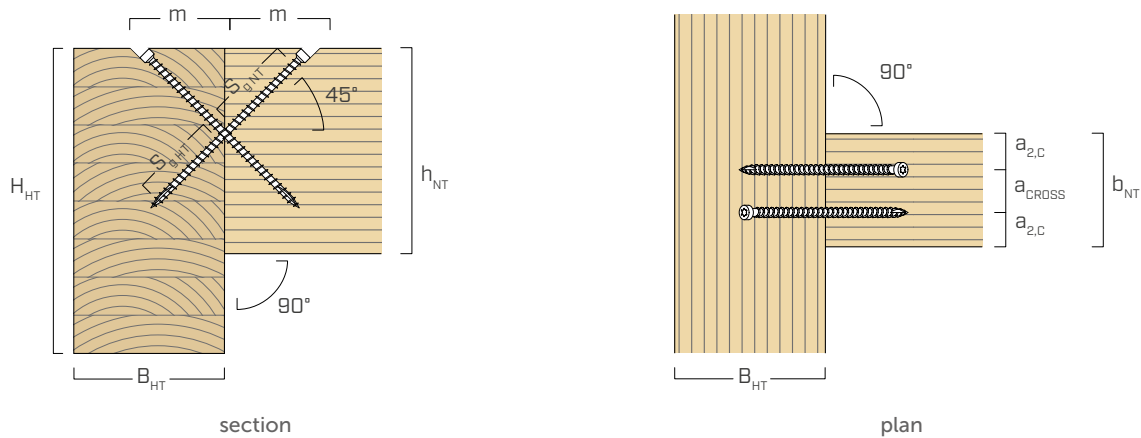
d_1	[mm]	5.3	5.6	7 ⁽¹⁾	9	11
	[in]	0.21	0.23	0.28	0.36	0.44
d_v (pre-drill)	[mm]	3.5	3.5	4.0	5.0	6.0
	[in]	0.138	0.138	0.157	0.197	0.236

Recommended pre-drilling hole for connectors $\varnothing 11$ $L \geq 400$ mm.

(1) Minimum distance for a screw with diameter 7 is 3d instead of 4d in accordance with ETA-11/0030.

(2) The minimum distance "e" between two couples of connectors is equal to $e = a_2 - a_{2,CROSS}$ ($5d - 1.5d = 3.5d$)

SHEAR CONNECTION WITH CROSSED CONNECTORS - 1 PAIR



SHEAR CONNECTION WITH CROSSED CONNECTORS - 2 OR MORE PAIRS

