

FULLY THREADED SCREW WITH COUNTERSUNK OR HEXAGONAL HEAD

TENSION

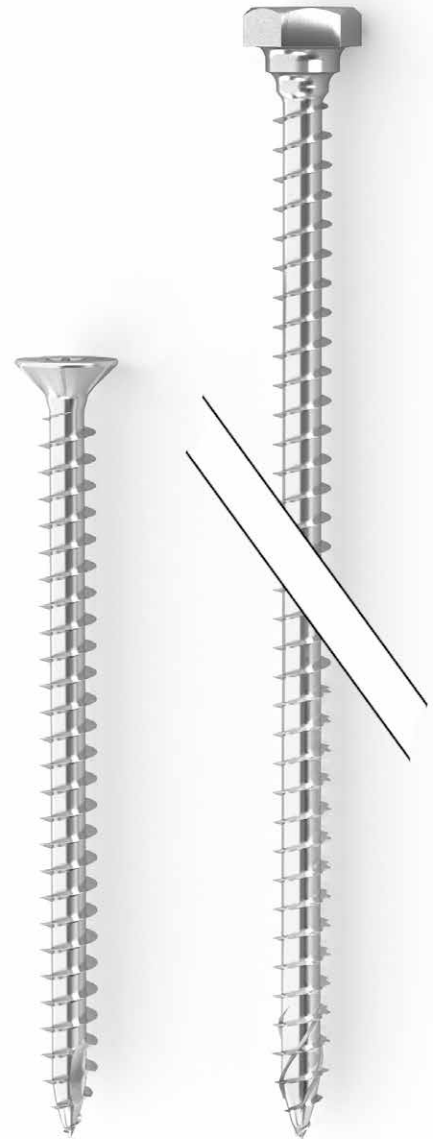
Deep thread and high resistance steel ($f_{y,k} = 1000 \text{ N/mm}^2$ | $145,038 \text{ psi}$) for excellent tensile performance. Approved for structural applications subject to stresses in any direction vs. the grain ($\alpha = 0^\circ - 90^\circ$).

COUNTERSUNK OR HEXAGONAL HEAD

Countersunk head up to $L = 600 \text{ mm}$, ideal for use on plates or for concealed reinforcements. Hexagonal head $L > 600 \text{ mm}$ to facilitate gripping with screwdriver.

CHROMIUM (VI) FREE

Total absence of hexavalent chromium. Compliance with the strictest regulations governing chemical substances (SVHC). REACH information available.



CHARACTERISTICS

FOCUS	45° connections, lifting and reinforcements	
HEAD	countersunk with ribs for $L \leq 600 \text{ mm}$	$\leq 23 \frac{5}{8} \text{ inch}$
	hexagonal for $L > 600 \text{ mm}$	$> 23 \frac{5}{8} \text{ inch}$
DIAMETER	9 11 mm	0.36 0.44 inch
LENGTH	from 100 mm to 800 mm	3 15/16 to 31 1/2 inch

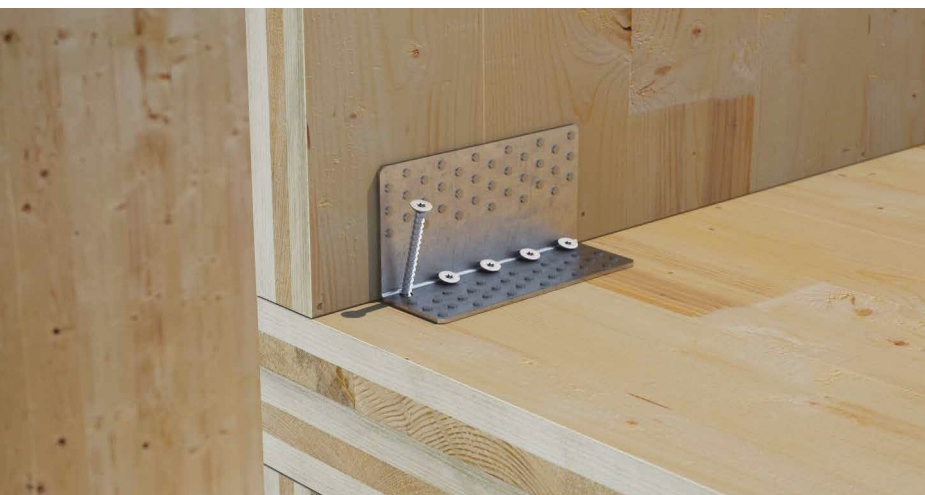


MATERIAL

Carbon steel with bright zinc plated.

FIELDS OF USE

- wood based panels
 - solid timber
 - glulam (Glued Laminated Timber)
 - CLT, LVL
 - high density woods
- Service classes 1 and 2.



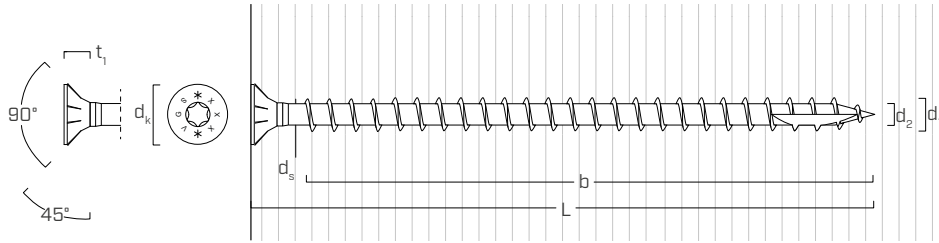
TENSILE STRENGTH

Ideal for joints requiring high tensile or sliding strength. Can be used on steel plates in combination with the VGU washer.

TITAN V

Values also tested, certified and calculated for fastening standard Rothoblaas plates.

■ GEOMETRY AND MECHANICAL CHARACTERISTICS



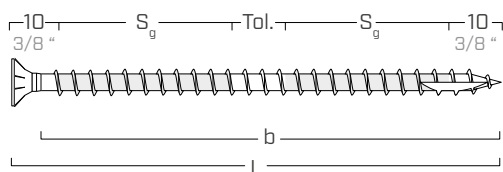
		[mm]	9	11
Nominal diameter	d_1	[in] [in] ⁽¹⁾	0.36 3/8	0.44 7/16
Head diameter	d_k	[mm] [in]	16.0 0.630	19.3 0.760
Tip diameter	d_2	[mm] [in]	5.90 0.232	6.60 0.260
Shank diameter	d_s	[mm] [in]	6.50 0.256	7.70 0.303
Pre-drilling diameter	d_v	[mm] [in]	5.00 0.197	6.00 0.236
Characteristic yield moment	$M_{y,k}$	[Nm] [lbf.in]	9.5 84.1	20.1 177.9
Characteristic withdrawal-resistance parameter ⁽²⁾	$f_{ax,k}$	[N/mm ²] [psi]	11.7 1,697	11.7 1,697
Associated density	ρ_a	[kg/m ³]	350	350
Characteristic tensile strength	$f_{tens,k}$	[kN] [lbf]	25.4 5,710	38.0 8,543
Associated density	ρ_a	[kg/m ³]	350	350
Characteristic yield strength	$f_{y,k}$	[N/mm ²] [psi]	1000 145,038	1000 145,038

⁽¹⁾ The value in fractional inches is rounded to the closest fraction for simplicity of use. For the precise value of the nominal diameter d_1 , see the value in decimal inches.

⁽²⁾ Valid for softwood - maximum density 440 kg/m³.

For applications on different timber types (e.g. LVL) or with a high density please check on the ETA-11/0030.

■ EFFECTIVE THREAD USED IN CALCULATION



$$b = L - 10 \text{ mm} \\ L - 3/8 \text{ inch}$$

represents the entire length of the threaded part

$$S_g = (L - 10 \text{ mm} - 10 \text{ mm} - \text{Tol.}) / 2 \\ (L - 3/8 \text{ inch} - 3/8 \text{ inch} - \text{Tol.}) / 2$$

represents the partial length of the threaded part net of a laying tolerance (Tol.) of 10 mm (3/8 inch)

The extraction, shear and sliding values were calculated placing the centre of gravity of the connector in correspondence with the shear plane and considering an effective thread of S_g .

CODES AND DIMENSIONS

d₁ [mm] [in]	CODE	L		b		pcs
		[mm]	[in]	[mm]	[in]	
9 0.36 TX 40	VGS9100	100	4	90	3 1/2	25
	VGS9120	120	4 3/4	110	4 3/8	25
	VGS9140	140	5 1/2	130	5 1/8	25
	VGS9160	160	6 1/4	150	6	25
	VGS9180	180	7 1/8	170	6 3/4	25
	VGS9200	200	8	190	7 1/2	25
	VGS9220	220	8 5/8	210	8 1/4	25
	VGS9240	240	9 1/2	230	9 1/16	25
	VGS9260	260	10 1/4	250	10	25
	VGS9280	280	11	270	10 5/8	25
	VGS9300	300	11 3/4	290	11 7/16	25
	VGS9320	320	12 5/8	310	12 3/16	25
	VGS9340	340	13 3/8	330	13	25
	VGS9360	360	14 1/4	350	13 3/4	25
	VGS9380	380	15	370	14 9/16	25
	VGS9400	400	15 3/4	390	15 3/8	25
	VGS9440	440	17 1/4	430	16 15/16	25
	VGS9480	480	19	470	18 1/2	25
	VGS9520	520	20 1/2	510	20 1/16	25

d₁ [mm] [in]	CODE	L		b		pcs
		[mm]	[in]	[mm]	[in]	
11 0.44 TX 50	VGS11100	100	4	90	3 1/2	25
	VGS11125	125	4 15/16	115	4 1/2	25
	VGS11150	150	6	140	5 1/2	25
	VGS11175	175	6 7/8	165	6 1/2	25
	VGS11200	200	8	190	7 1/2	25
	VGS11225	225	8 7/8	215	8 7/16	25
	VGS11250	250	10	240	9 1/2	25
	VGS11275	275	10 7/8	265	10 7/16	25
	VGS11300	300	11 3/4	290	11 7/16	25
	VGS11325	325	12 3/4	315	12 3/8	25
	VGS11350	350	13 3/4	340	13 3/8	25
	VGS11375	375	14 3/4	365	14 3/8	25
	VGS11400	400	15 3/4	390	15 3/8	25
	VGS11450	450	17 3/4	440	17 1/4	25
	VGS11500	500	19 3/4	490	19 5/16	25
	VGS11550	550	21 5/8	540	21 1/4	25
	VGS11600	600	23 5/8	590	23 1/4	25
	VGS11700	700	27 1/2	690	27 3/16	25
	VGS11800	800	31 1/2	790	31 1/8	25

TIMBER-TO-TIMBER APPLICATION

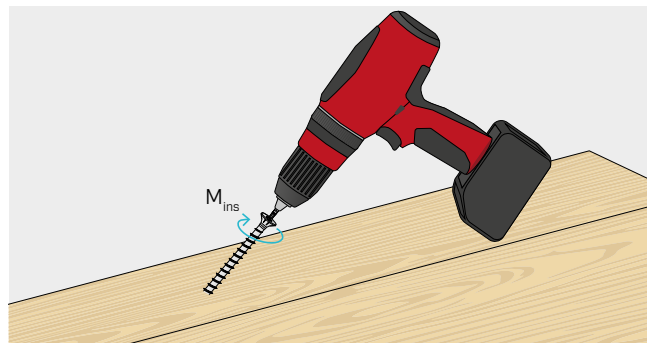
RECOMMENDED INSERTION MOMENT: M_{ins}

VGS Ø9

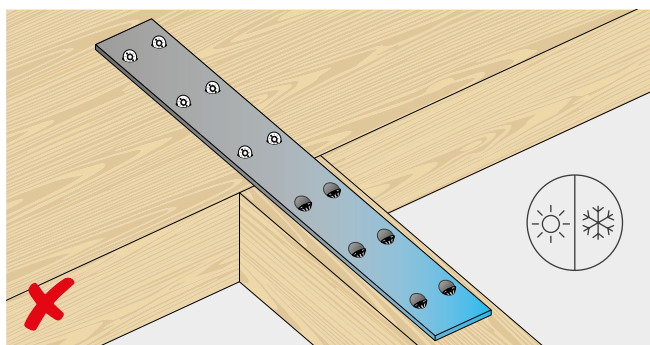
$M_{ins} = 20 \text{ Nm} \quad 177 \text{ lbf.in}$

VGS Ø11 $L < 400 \text{ mm}$ $15 \frac{3}{4} \text{ inch}$ $M_{ins} = 30 \text{ Nm} \quad 265 \text{ lbf.in}$

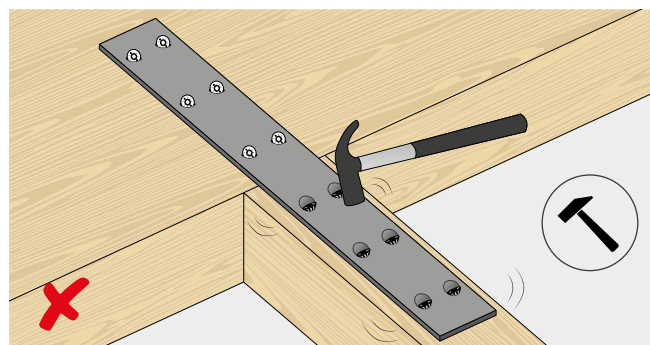
VGS Ø11 $L \geq 400 \text{ mm}$ $15 \frac{3}{4} \text{ inch}$ $M_{ins} = 40 \text{ Nm} \quad 354 \text{ lbf.in}$



STEEL-TO-TIMBER APPLICATION

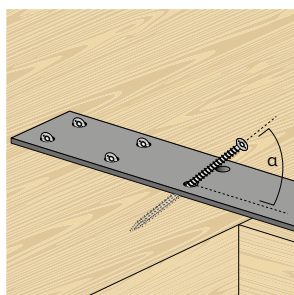


Avoid dimensional changes to the metal.

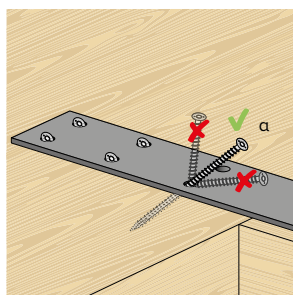


Avoid accidental stress during installation.

A. SHAPED PLATE WITH COUNTERSUNK HOLES

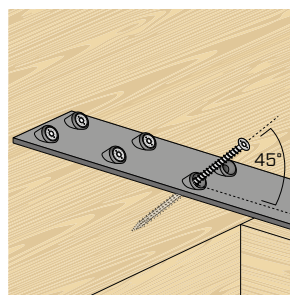


Respect the insertion angle (e.g. adopting a template).

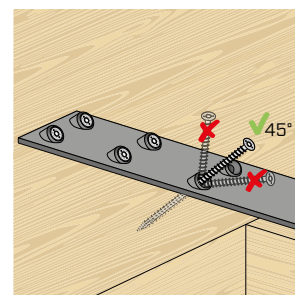


Avoid bending.

B. VGU WASHER

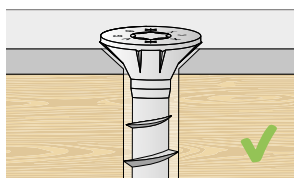


Respect the 45° insertion angle.

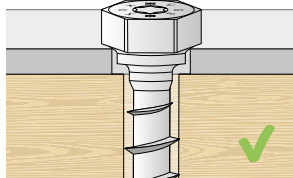


Avoid bending.

A. SHAPED PLATE

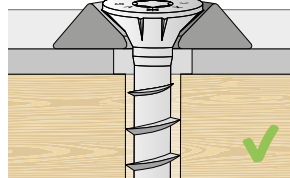


Countersunk hole.

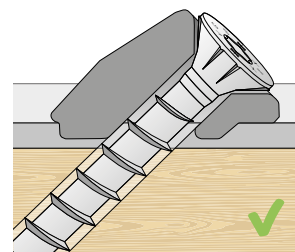


Cylindrical hole.

B. WASHERS

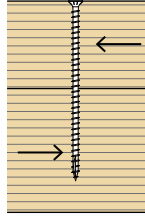


Flared washer.

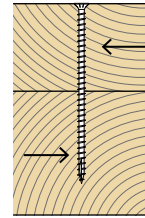


VGU washer.

MINIMUM DISTANCES FOR SHEAR LOADS | WOOD ELEMENTS



Load-to-grain angle $\alpha = 0^\circ$



Load-to-grain angle $\alpha = 90^\circ$

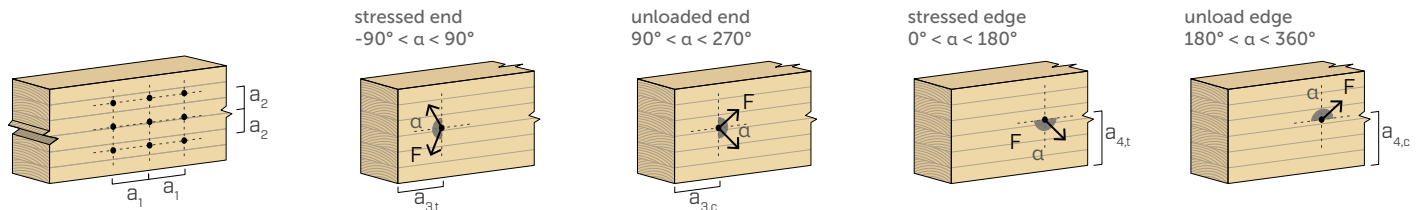
SCREWS INSERTED WITH PREDRILL

		$\alpha = 0^\circ$		$\alpha = 90^\circ$	
d_1	[mm] [in]	9 0.36	11 0.44	9 0.36	11 0.44
a_1	[mm] [in]	5·d ⁽¹⁾ 1.772	55 2.165	4·d ⁽¹⁾ 1.417	44 1.732
a_2	[mm] [in]	3·d 1.063	33 1.299	4·d 1.417	44 1.732
$a_{3,t}$	[mm] [in]	12·d ⁽¹⁾ 4.252	132 5.197	7·d ⁽¹⁾ 2.480	77 3.031
$a_{3,c}$	[mm] [in]	7·d ⁽¹⁾ 2.480	77 3.031	7·d ⁽¹⁾ 2.480	77 3.031
$a_{4,t}$	[mm] [in]	3·d 1.063	33 1.299	7·d 2.480	77 3.031
$a_{4,c}$	[mm] [in]	3·d 1.063	33 1.299	3·d 1.063	33 1.299

SCREWS INSERTED WITHOUT PREDRILL

		$\alpha = 0^\circ$		$\alpha = 90^\circ$	
d_1	[mm] [in]	9 0.36	11 0.44	9 0.36	11 0.44
a_1	[mm] [in]	12·d ⁽¹⁾ 4.252	132 5.197	5·d ⁽¹⁾ 1.772	55 2.165
a_2	[mm] [in]	5·d 1.772	55 2.165	5·d 1.772	55 2.165
$a_{3,t}$	[mm] [in]	15·d ⁽¹⁾ 5.315	165 6.496	10·d ⁽¹⁾ 3.543	110 4.331
$a_{3,c}$	[mm] [in]	10·d ⁽¹⁾ 3.543	110 4.331	10·d ⁽¹⁾ 3.543	110 4.331
$a_{4,t}$	[mm] [in]	5·d 1.772	55 2.165	10·d 3.543	110 4.331
$a_{4,c}$	[mm] [in]	5·d 1.772	55 2.165	5·d 1.772	55 2.165

d = nominal screw diameter



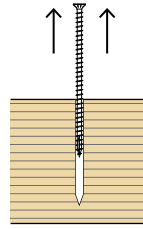
NOTES:

- The minimum distances are in accordance with the EN 1995:2014 standard, according to ETA-11/0030, considering a density of the wood elements $\rho_k \leq 420 \text{ kg/m}^3$.
- For wood densities conversion (mean oven-dry relative density to 5th-percentile density 12% MC wt & vol) see "Background document" available at Rothoblaas.
- In the case of OSB-wood joints, the minimum spacings (a_1 , a_2) can be multiplied by a coefficient of 0.85.

- In the case of steel-wood joints, the minimum spacings (a_1 , a_2) can be multiplied by a coefficient of 0.7.

⁽¹⁾ For Douglas fir members minimum spacing and distances parallel to the grain shall be increased by 50%.

■ MINIMUM DISTANCES FOR AXIAL LOADS | WOOD ELEMENTS

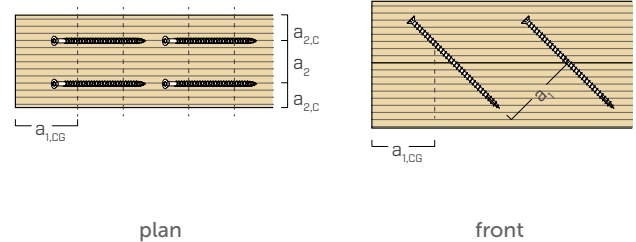
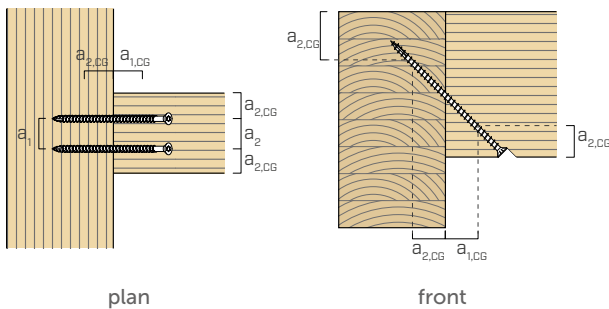


SCREWS INSERTED WITH AND WITHOUT PREDRILL

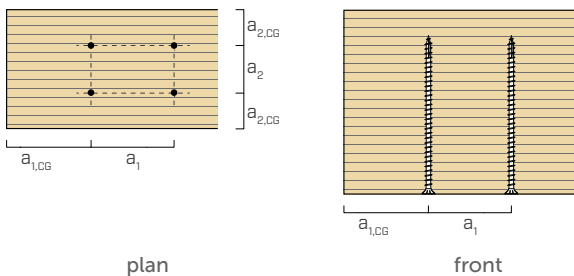
d_1	[mm] [in]		9	11
			0.36	0.44
a_1	[mm] [in]	5·d	45 1.772	55 2.165
a_2	[mm] [in]	5·d	45 1.772	55 2.165
$a_{2,LIM}^{(2)}$	[mm] [in]	2.5·d	23 0.886	28 1.083
$a_{1,CG}$	[mm] [in]	8·d	72 2.835	88 3.465
$a_{2,CG}$	[mm] [in]	3·d	27 1.063	33 1.299
a_{CROSS}	[mm] [in]	1.5·d	14 0.531	17 0.650

d = nominal screw diameter

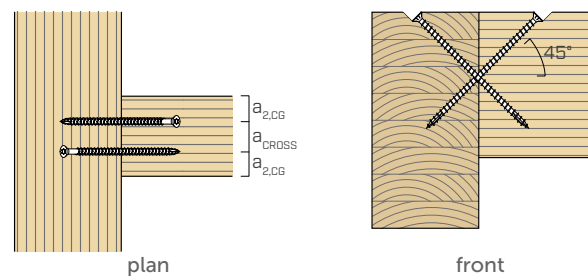
SCREWS UNDER TENSION INSERTED WITH AN ANGLE α WITH RESPECT TO THE GRAIN



SCREWS INSERTED WITH $\alpha 90^\circ$ ANGLE WITH RESPECT TO THE GRAIN



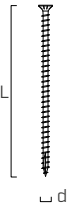
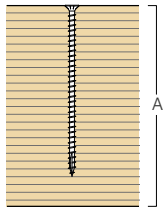
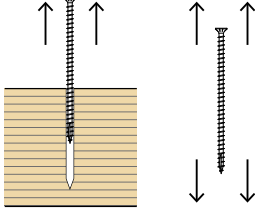
CROSS SCREWS INSERTED WITH AN ANGLE α WITH RESPECT TO THE GRAIN



NOTES:

- The minimum distances for connectors stressed axially are independent of the insertion angle of the connector and the angle of the force with respect to the grain, in accordance with ETA-11/0030.

- ⁽²⁾ The axial distance a_2 can be reduced down to $2.5 d_1$ if for each connector a "joint surface" $a_1 a_2 = 25 d_1^2$ is maintained.

geometry				total thread withdrawal ⁽²⁾											
															
d ₁	L			b		A _{MIN}		characteristic values		design values ⁽¹⁾ (factored resistance)					
								timber	steel	R _{ax,d}		R _{ax,d}		R _{ax,d}	
								R _{ax,k}	R _{tens,k}	Load Case 1		Load Case 2&3		Load Case 4&5	
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
9	0.36	100	4	90	3 1/2	110	4 3/8	9.91	2,227	25.40	5,710	4.57	1,028	6.10	1,371
		120	4 3/4	110	4 3/8	130	5 1/8	12.11	2,722			5.59	1,256	7.45	1,675
		140	5 1/2	130	5 1/8	150	6	14.31	3,217			6.61	1,485	8.81	1,980
		160	6 1/4	150	6	170	6 3/4	16.51	3,712			7.62	1,713	10.16	2,284
		180	7 1/8	170	6 3/4	190	7 1/2	18.71	4,207			8.64	1,942	11.52	2,589
		200	8	190	7 1/2	210	8 1/4	20.92	4,702			9.65	2,170	12.87	2,894
		220	8 5/8	210	8 1/4	230	9 1/16	23.12	5,197			10.67	2,399	14.23	3,198
		240	9 1/2	230	9 1/16	250	10	25.32	5,692			11.69	2,627	15.58	3,503
		260	10 1/4	250	10	270	10 5/8	27.52	6,187			12.70	2,856	16.94	3,807
		280	11	270	10 5/8	290	11 7/16	29.72	6,682			13.72	3,084	18.29	4,112
		300	11 3/4	290	11 7/16	310	12 3/16	31.93	7,177			14.73	3,312	19.65	4,417
		320	12 5/8	310	12 3/16	330	13	34.13	7,672			15.75	3,541	20.32	4,568
		340	13 3/8	330	13	350	13 3/4	36.33	8,167			16.77	3,769	20.32	4,568
		360	14 1/4	350	13 3/4	370	14 9/16	38.53	8,662			17.78	3,998	20.32	4,568
		380	15	370	14 9/16	390	15 3/8	40.73	9,157			18.80	4,226	20.32	4,568
		400	15 3/4	390	15 3/8	410	16 1/8	42.93	9,652			19.82	4,455	20.32	4,568
		440	17 1/4	430	16 15/16	450	17 3/4	47.34	10,642			20.32	4,568	20.32	4,568
		480	19	470	18 1/2	490	19 5/16	51.74	11,632			20.32	4,568	20.32	4,568
		520	20 1/2	510	20 1/16	530	20 7/8	56.14	12,622			20.32	4,568	20.32	4,568
11	0.44	100	4	90	3 1/2	110	4 3/8	12.11	2,722	38.00	8,543	5.59	1,256	7.45	1,675
		125	4 15/16	115	4 1/2	135	5 5/16	15.47	3,479			7.14	1,605	9.52	2,141
		150	6	140	5 1/2	160	6 1/4	18.84	4,235			8.69	1,954	11.59	2,606
		175	6 7/8	165	6 1/2	185	7 1/4	22.20	4,991			10.25	2,304	13.66	3,071
		200	8	190	7 1/2	210	8 1/4	25.56	5,747			11.80	2,653	15.73	3,537
		225	8 7/8	215	8 7/16	235	9 1/4	28.93	6,503			13.35	3,002	17.80	4,002
		250	10	240	9 1/2	260	10 1/4	32.29	7,260			14.90	3,351	19.87	4,467
		275	10 7/8	265	10 7/16	285	11 1/4	35.66	8,016			16.46	3,700	21.94	4,933
		300	11 3/4	290	11 7/16	310	12 3/16	39.02	8,772			18.01	4,049	24.01	5,398
		325	12 3/4	315	12 3/8	335	13 3/16	42.38	9,528			19.56	4,398	26.08	5,863
		350	13 3/4	340	13 3/8	360	14 1/4	45.75	10,284			21.11	4,747	28.15	6,329
		375	14 3/4	365	14 3/8	385	15 3/16	49.11	11,041			22.67	5,096	30.22	6,794
		400	15 3/4	390	15 3/8	410	16 1/8	52.47	11,797			24.22	5,445	30.40	6,834
		450	17 3/4	440	17 1/4	460	18 1/8	59.20	13,309			27.32	6,143	30.40	6,834
		500	19 3/4	490	19 5/16	510	20 1/16	65.93	14,822			30.40	6,834	30.40	6,834
		550	21 5/8	540	21 1/4	560	22	72.66	16,334			30.40	6,834	30.40	6,834
		600	23 5/8	590	23 1/4	610	24	79.38	17,846			30.40	6,834	30.40	6,834
		700	27 1/2	690	27 3/16	710	27 15/16	92.84	20,871			30.40	6,834	30.40	6,834
		800	31 1/2	790	31 1/8	810	31 7/8	106.29	23,896			30.40	6,834	30.40	6,834

NOTES:

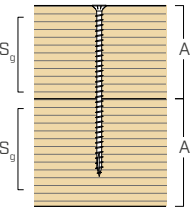
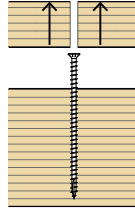
⁽¹⁾ The tensile design strength of the connector is the lower between the wood-side design strength (R_{ax,d}) and the steel-side design strength (R_{tens,d}).

$$R_{ax,d} = \min \left\{ \begin{array}{l} R_{ax,k} \cdot DMF \\ \frac{R_{tens,k}}{\gamma_{M2}} \end{array} \right.$$

γ_{M2}: partial factor for resistance of cross-sections in tension to fracture according to EN 1993-1-1. Please see notes "Background document" available at Rothoblaas.

⁽²⁾ The axial resistance of the thread to extraction was calculated considering a 90° angle between the fibres and the connector and for a effective thread length of b or S_g. For intermediate S_g values it is possible to interpolate linearly.

⁽³⁾ The axial resistance of the thread to extraction was calculated considering a 45° angle between the fibres and the connector and for an effective thread length of S_g.

geometry				partial thread withdrawal ⁽²⁾													
																	
d ₁	L			S _g	A _{MIN}			characteristic values		design values ⁽¹⁾ (factored resistance)							
								timber	steel	R _{ax,d}		R _{ax,d}		R _{ax,d}			
								R _{ax,k}		R _{tens,k}							
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
9 0.36	100	4		35	1 3/8	55	2 3/16	3.85	866	25.40	5,710	1.78	400	2.37	533	2.67	600
	120	4 3/4		45	1 3/4	65	2 9/16	4.95	1,114			2.29	514	3.05	685	3.43	771
	140	5 1/2		55	2 3/16	75	2 15/16	6.05	1,361			2.79	628	3.73	838	4.19	942
	160	6 1/4		65	2 9/16	85	3 3/8	7.16	1,609			3.30	742	4.40	990	4.95	1,114
	180	7 1/8		75	2 15/16	95	3 3/4	8.26	1,856			3.81	857	5.08	1,142	5.72	1,285
	200	8		85	3 3/8	105	4 1/8	9.36	2,104			4.32	971	5.76	1,295	6.48	1,456
	220	8 5/8		95	3 3/4	115	4 1/2	10.46	2,351			4.83	1,085	6.44	1,447	7.24	1,628
	240	9 1/2		105	4 1/8	125	4 15/16	11.56	2,599			5.33	1,199	7.11	1,599	8.00	1,799
	260	10 1/4		115	4 1/2	135	5 5/16	12.66	2,846			5.84	1,314	7.79	1,751	8.76	1,970
	280	11		125	4 15/16	145	5 11/16	13.76	3,094			6.35	1,428	8.47	1,904	9.53	2,142
	300	11 3/4		135	5 5/16	155	6 1/8	14.86	3,341			6.86	1,542	9.15	2,056	10.29	2,313
	320	12 5/8		145	5 11/16	165	6 1/2	15.96	3,589			7.37	1,656	9.82	2,208	11.05	2,484
	340	13 3/8		155	6 1/8	175	6 7/8	17.06	3,836			7.88	1,770	10.50	2,361	11.81	2,656
	360	14 1/4		165	6 1/2	185	7 1/4	18.16	4,084			8.38	1,885	11.18	2,513	12.58	2,827
	380	15		175	6 7/8	195	7 11/16	19.27	4,331			8.89	1,999	11.86	2,665	13.34	2,998
	400	15 3/4		185	7 1/4	205	8 1/16	20.37	4,578			9.40	2,113	12.53	2,818	14.10	3,170
	440	17 1/4		205	8 1/16	225	8 7/8	22.57	5,073			10.42	2,342	13.89	3,122	15.62	3,512
	480	19		225	8 7/8	245	9 5/8	24.77	5,568			11.43	2,570	15.24	3,427	17.15	3,855
	520	20 1/2		245	9 5/8	265	10 7/16	26.97	6,063			12.45	2,798	16.60	3,731	18.67	4,198
11 0.44	100	4		35	1 3/8	55	2 3/16	4.71	1,059	38.00	8,543	2.17	489	2.90	651	3.26	733
	125	4 15/16		48	1 7/8	68	2 11/16	6.39	1,437			2.95	663	3.93	884	4.42	995
	150	6		60	2 3/8	80	3 1/8	8.07	1,815			3.73	838	4.97	1,117	5.59	1,256
	175	6 7/8		73	2 7/8	93	3 11/16	9.75	2,193			4.50	1,012	6.00	1,350	6.75	1,518
	200	8		85	3 3/8	105	4 1/8	11.44	2,571			5.28	1,187	7.04	1,582	7.92	1,780
	225	8 7/8		98	3 7/8	118	4 5/8	13.12	2,949			6.05	1,361	8.07	1,815	9.08	2,042
	250	10		110	4 3/8	130	5 1/8	14.80	3,327			6.83	1,536	9.11	2,048	10.25	2,304
	275	10 7/8		123	4 13/16	143	5 5/8	16.48	3,705			7.61	1,710	10.14	2,280	11.41	2,565
	300	11 3/4		135	5 5/16	155	6 1/8	18.16	4,084			8.38	1,885	11.18	2,513	12.58	2,827
	325	12 3/4		148	5 13/16	168	6 5/8	19.85	4,462			9.16	2,059	12.21	2,746	13.74	3,089
	350	13 3/4		160	6 1/4	180	7 1/8	21.53	4,840			9.94	2,234	13.25	2,978	14.90	3,351
	375	14 3/4		173	6 13/16	193	7 5/8	23.21	5,218			10.71	2,408	14.28	3,211	16.07	3,612
	400	15 3/4		185	7 1/4	205	8 1/16	24.89	5,596			11.49	2,583	15.32	3,444	17.23	3,874
	450	17 3/4		210	8 1/4	230	9 1/16	28.26	6,352			13.04	2,932	17.39	3,909	19.56	4,398
	500	19 3/4		235	9 1/4	255	10 1/16	31.62	7,108			14.59	3,281	19.46	4,374	21.89	4,921
	550	21 5/8		260	10 1/4	280	11	34.98	7,865			16.15	3,630	21.53	4,840	24.22	5,445
	600	23 5/8		285	11 1/4	305	12	38.35	8,621			17.70	3,979	23.60	5,305	26.55	5,968
	700	27 1/2		335	13 3/16	355	14	45.07	10,133			20.80	4,677	27.74	6,236	30.40	6,834
	800	31 1/2		385	15 3/16	405	15 15/16	51.80	11,646			23.91	5,375	30.40	6,834	30.40	6,834

NOTES:

(1) The tensile design strength of the connector is the lower between the wood-side design strength (R_{ax,d}) and the steel-side design strength (R_{tens,d}).

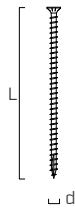
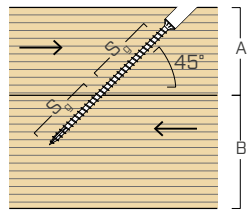
$$R_{ax,d} = \min \left\{ \begin{array}{l} R_{ax,k} \cdot DMF \\ \frac{R_{tens,k}}{\gamma_{M2}} \end{array} \right.$$

γ_{M2}: partial factor for resistance of cross-sections in tension to fracture according to EN 1993-1-1. Please see "Background document" available at Rothoblaas.

(2) The axial resistance of the thread to extraction was calculated considering a 90° angle between the fibres and the connector and for a effective thread length of b or S_g. For intermediate S_g values it is possible to interpolate linearly.

(3) The axial resistance of the thread to extraction was calculated considering a 45° angle between the fibres and the connector and for an effective thread length of S_g.

■ STATIC VALUES | SLIDING TIMBER-TO-TIMBER

geometry				timber-to-timber ⁽³⁾													
																	
d ₁	L		S _g	A _{MIN}		B _{MIN}		characteristic values		design values ⁽¹⁾ (factored resistance)							
								R _{V,k}		R _{V,d}		R _{V,d}		R _{V,d}			
										Load Case 1		Load Case 2&3		Load Case 4&5			
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
9 0.36	100	4	35	1 3/8	40	1 9/16	55	2 3/16	2.72	612	1.26	283	1.68	377	1.89	424	
	120	4 3/4	45	1 3/4	50	1 15/16	60	2 3/8	3.50	787	1.62	363	2.16	485	2.43	545	
	140	5 1/2	55	2 3/16	55	2 3/16	70	2 3/4	4.28	962	1.98	444	2.63	592	2.96	666	
	160	6 1/4	65	2 9/16	60	2 3/8	75	2 15/16	5.06	1,137	2.34	525	3.11	700	3.50	787	
	180	7 1/8	75	2 15/16	70	2 3/4	85	3 3/8	5.84	1,312	2.69	606	3.59	808	4.04	909	
	200	8	85	3 3/8	75	2 15/16	90	3 1/2	6.62	1,487	3.05	687	4.07	915	4.58	1,030	
	220	8 5/8	95	3 3/4	85	3 3/8	100	4	7.40	1,662	3.41	767	4.55	1,023	5.12	1,151	
	240	9 1/2	105	4 1/8	90	3 1/2	105	4 1/8	8.17	1,837	3.77	848	5.03	1,131	5.66	1,272	
	260	10 1/4	115	4 1/2	100	4	110	4 3/8	8.95	2,012	4.13	929	5.51	1,238	6.20	1,393	
	280	11	125	4 15/16	105	4 1/8	120	4 3/4	9.73	2,187	4.49	1,010	5.99	1,346	6.74	1,514	
	300	11 3/4	135	5 5/16	110	4 3/8	125	4 15/16	10.51	2,362	4.85	1,090	6.47	1,454	7.28	1,636	
	320	12 5/8	145	5 11/16	120	4 3/4	135	5 5/16	11.29	2,537	5.21	1,171	6.95	1,562	7.81	1,757	
	340	13 3/8	155	6 1/8	125	4 15/16	140	5 1/2	12.07	2,712	5.57	1,252	7.43	1,669	8.35	1,878	
	360	14 1/4	165	6 1/2	135	5 5/16	145	5 11/16	12.84	2,887	5.93	1,333	7.90	1,777	8.89	1,999	
	380	15	175	6 7/8	140	5 1/2	155	6 1/8	13.62	3,062	6.29	1,413	8.38	1,885	9.43	2,120	
	400	15 3/4	185	7 1/4	145	5 11/16	160	6 1/4	14.40	3,237	6.65	1,494	8.86	1,992	9.97	2,241	
	440	17 1/4	205	8 1/16	160	6 1/4	175	6 7/8	15.96	3,587	7.37	1,656	9.82	2,208	11.05	2,484	
	480	19	225	8 7/8	175	6 7/8	190	7 1/2	17.51	3,937	8.08	1,817	10.78	2,423	12.13	2,726	
520	20 1/2	245	9 5/8	190	7 1/2	205	8 1/16	17.96	4,038	8.29	1,864	11.05	2,485	12.43	2,795		
11 0.44	100	4	35	1 3/8	40	1 9/16	55	2 3/16	3.33	749	1.54	346	2.05	461	2.31	518	
	125	4 15/16	48	1 7/8	50	1 15/16	65	2 9/16	4.52	1,016	2.09	469	2.78	625	3.13	703	
	150	6	60	2 3/8	60	2 3/8	75	2 15/16	5.71	1,283	2.63	592	3.51	790	3.95	888	
	175	6 7/8	73	2 7/8	70	2 3/4	80	3 1/8	6.90	1,551	3.18	716	4.24	954	4.78	1,074	
	200	8	85	3 3/8	80	3 1/8	90	3 1/2	8.09	1,818	3.73	839	4.98	1,119	5.60	1,259	
	225	8 7/8	98	3 7/8	85	3 3/8	100	4	9.28	2,085	4.28	962	5.71	1,283	6.42	1,444	
	250	10	110	4 3/8	95	3 3/4	110	4 3/8	10.47	2,353	4.83	1,086	6.44	1,448	7.25	1,629	
	275	10 7/8	123	4 13/16	105	4 1/8	115	4 1/2	11.65	2,620	5.38	1,209	7.17	1,612	8.07	1,814	
	300	11 3/4	135	5 5/16	115	4 1/2	125	4 15/16	12.84	2,887	5.93	1,333	7.90	1,777	8.89	1,999	
	325	12 3/4	148	5 13/16	120	4 3/4	135	5 5/16	14.03	3,155	6.48	1,456	8.64	1,941	9.72	2,184	
	350	13 3/4	160	6 1/4	130	5 1/8	145	5 11/16	15.22	3,422	7.03	1,579	9.37	2,106	10.54	2,369	
	375	14 3/4	173	6 13/16	140	5 1/2	155	6 1/8	16.41	3,690	7.57	1,703	10.10	2,270	11.36	2,554	
	400	15 3/4	185	7 1/4	150	6	160	6 1/4	17.60	3,957	8.12	1,826	10.83	2,435	12.19	2,739	
	450	17 3/4	210	8 1/4	165	6 1/2	180	7 1/8	19.98	4,492	9.22	2,073	12.30	2,764	13.83	3,110	
	500	19 3/4	235	9 1/4	185	7 1/4	195	7 11/16	22.36	5,026	10.32	2,320	13.76	3,093	15.48	3,480	
	550	21 5/8	260	10 1/4	200	8	215	8 7/16	24.74	5,561	11.42	2,567	15.22	3,422	17.13	3,850	
	600	23 5/8	285	11 1/4	220	8 5/8	230	9 1/16	26.87	6,041	12.40	2,788	16.54	3,717	18.60	4,182	
	700	27 1/2	335	13 3/16	255	10 1/16	265	10 7/16	26.87	6,041	12.40	2,788	16.54	3,717	18.60	4,182	
800	31 1/2	385	15 3/16	290	11 7/16	305	12	26.87	6,041	12.40	2,788	16.54	3,717	18.60	4,182		

NOTES:

- (1) The tensile design strength of the connector is the lower between the wood-side design strength (R_{ax,d}) and the steel-side design strength (R_{tens,d}).

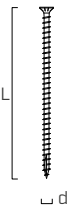
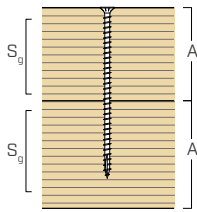
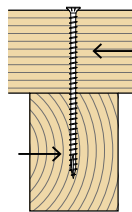
$$R_{ax,d} = \min \left\{ \begin{array}{l} R_{ax,k} \cdot DMF \\ \frac{R_{tens,k}}{\gamma_{M2}} \end{array} \right.$$

γ_{M2}: partial factor for resistance of cross-sections in tension to fracture according to EN 1993-1-1. Please see "Background document" available at Rothoblaas.

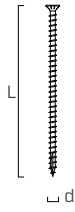
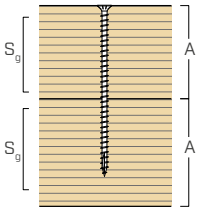
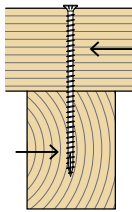
- (2) The axial resistance of the thread to extraction was calculated considering a 90° angle between the fibres and the connector and for a effective thread length of b or S_g. For intermediate S_g values it is possible to interpolate linearly.

- (3) The axial resistance of the thread to extraction was calculated considering a 45° angle between the fibres and the connector and for an effective thread length of S_g.

■ STATIC VALUES | SHEAR TIMBER-TO-TIMBER

geometry				timber-to-timber											
															
d ₁		L		S _g		A _{MIN}		characteristic values		design values (factored resistance)					
								R _{V,k}		R _{V,d}		R _{V,d}		R _{V,d}	
										Load Case 1		Load Case 2&3		Load Case 4&5	
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]	[kN]	[lbf]
9 0.36		100	4	35	1 3/8	50	1 15/16	3.43	772	1.58	356	2.11	475	2.38	534
		120	4 3/4	45	1 3/4	60	2 3/8	4.06	912	1.87	421	2.50	562	2.81	632
		140	5 1/2	55	2 3/16	70	2 3/4	4.70	1,058	2.17	488	2.89	651	3.26	732
		160	6 1/4	65	2 9/16	80	3 1/8	4.98	1,119	2.30	517	3.06	689	3.45	775
		180	7 1/8	75	2 15/16	90	3 1/2	5.25	1,181	2.43	545	3.23	727	3.64	818
		200	8	85	3 3/8	100	4	5.53	1,243	2.55	574	3.40	765	3.83	861
		220	8 5/8	95	3 3/4	110	4 3/8	5.80	1,305	2.68	602	3.57	803	4.02	903
		240	9 1/2	105	4 1/8	120	4 3/4	6.08	1,367	2.81	631	3.74	841	4.21	946
		260	10 1/4	115	4 1/2	130	5 1/8	6.36	1,429	2.93	659	3.91	879	4.40	989
		280	11	125	4 15/16	140	5 1/2	6.38	1,434	2.94	662	3.93	883	4.42	993
		300	11 3/4	135	5 5/16	150	6	6.38	1,434	2.94	662	3.93	883	4.42	993
		320	12 5/8	145	5 11/16	160	6 1/4	6.38	1,434	2.94	662	3.93	883	4.42	993
		340	13 3/8	155	6 1/8	170	6 3/4	6.38	1,434	2.94	662	3.93	883	4.42	993
		360	14 1/4	165	6 1/2	180	7 1/8	6.38	1,434	2.94	662	3.93	883	4.42	993
		380	15	175	6 7/8	190	7 1/2	6.38	1,434	2.94	662	3.93	883	4.42	993
		400	15 3/4	185	7 1/4	200	8	6.38	1,434	2.94	662	3.93	883	4.42	993
		440	17 1/4	205	8 1/16	220	8 5/8	6.38	1,434	2.94	662	3.93	883	4.42	993
		480	19	225	8 7/8	240	9 1/2	6.38	1,434	2.94	662	3.93	883	4.42	993
		520	20 1/2	245	9 5/8	260	10 1/4	6.38	1,434	2.94	662	3.93	883	4.42	993

■ STATIC VALUES | SHEAR TIMBER-TO-TIMBER

geometry				timber-to-timber											
															
d ₁	L			S _g A _{MIN}				characteristic values		design values (factored resistance)					
								R _{V,k}		R _{V,d}		R _{V,d}		R _{V,d}	
	[mm]	[in]		[mm]	[in]	[mm]	[in]	[kN]	[lbf]	Load Case 1		Load Case 2&3		Load Case 4&5	
11 0.44	100	4	35	1 3/8	50	1 15/16		4.11	925	1.90	427	2.53	569	2.85	640
	125	4 15/16	48	1 7/8	63	2 1/2		5.23	1,177	2.42	543	3.22	724	3.62	815
	150	6	60	2 3/8	75	2 15/16		6.19	1,392	2.86	643	3.81	857	4.29	964
	175	6 7/8	73	2 7/8	88	3 7/16		6.88	1,547	3.18	714	4.23	952	4.76	1,071
	200	8	85	3 3/8	100	4		7.30	1,642	3.37	758	4.49	1,010	5.06	1,136
	225	8 7/8	98	3 7/8	113	4 1/2		7.72	1,736	3.56	801	4.75	1,068	5.35	1,202
	250	10	110	4 3/8	125	4 15/16		8.14	1,831	3.76	845	5.01	1,127	5.64	1,267
	275	10 7/8	123	4 13/16	138	5 7/16		8.56	1,925	3.95	889	5.27	1,185	5.93	1,333
	300	11 3/4	135	5 5/16	150	6		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	325	12 3/4	148	5 13/16	163	6 7/16		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	350	13 3/4	160	6 1/4	175	6 7/8		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	375	14 3/4	173	6 13/16	188	7 3/8		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	400	15 3/4	185	7 1/4	200	8		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	450	17 3/4	210	8 1/4	225	8 7/8		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	500	19 3/4	235	9 1/4	250	10		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	550	21 5/8	260	10 1/4	275	10 7/8		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	600	23 5/8	285	11 1/4	300	11 3/4		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	700	27 1/2	335	13 3/16	350	13 3/4		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383
	800	31 1/2	385	15 3/16	400	15 3/4		8.89	1,997	4.10	922	5.47	1,229	6.15	1,383

GENERAL PRINCIPLES:

- Characteristic values comply with the EN 1995:2014 standard in accordance with ETA-11/0030.
- According to EN 1995:2014 for shear characteristic values the contribution from the rope effect ($F_{ax,Rk} / 4$) is considered. This is resulting in higher shear resistances compared to shear resistances calculated in accordance with CSA O86-14.
- Design values for wood-side are obtained from the following characteristic values:

$$R_d = R_k \cdot DMF$$

DMF: design modification factor based on k_{mod} as per Table 10 and for γ_M as per Table 11 ($\gamma_M = 1.3$). See "Background document" available at Rothoblaas.

Load case	Load Combination		Design Modification Factor DMF
	Principal Load	Companion Load	
1	1.4D	-	0.46
2	(1.25D or 0.9D) + 1.5L	1.0S or 0.4W	0.62 ⁽¹⁾
3	(1.25D or 0.9D) + 1.5S	1.0L or 0.4W	0.62
4	(1.25D or 0.9D) + 1.4W	0.5L or 0.5S	0.69
5	1.0D + 1.0E	0.5L or 0.25S	0.69

⁽¹⁾ If Live Load L is associated with long term loads such as storage, equipment areas etc., use 0.54.

- For the mechanical resistance values and the geometry of the screws, reference was made to ETA-11/0030.

- In the calculations, the density of the wood elements was considered equal to $\rho_k = 370 \text{ kg/m}^3$ (S-P-F sawn lumber). For wood densities conversion (mean oven-dry relative density to 5th-percentile density 12% MC wt & vol) see "Background document" available at Rothoblaas. Characteristic resistances can also be considered as valid for higher densities, for the purposes of safety.
- Sizing and verification of the wooden elements and steel plates must be done separately.
- The shear characteristic resistances are calculated for screws inserted without pre-bored holes. In the case of screws inserted with pre-bored holes, greater resistance values can be obtained.
- The wood-wood extraction, shear and sliding values were calculated considering the centre of gravity of the connector placed in correspondence with the shear plane.
- The characteristic resistances were calculated using solid wood or glulam. In the case of joints with CLT elements, the resistance values may be different and should be calculated on the basis of the characteristics of the panel and the connection configuration.

Packaged quantities may vary.

Original text: Italian.

Reference unit of measurement: metric.