

HBS

Countersunk screw

Carbon steel with white galvanic zinc coating



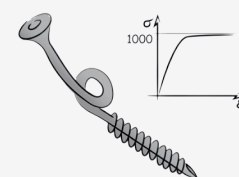
PACKAGING

Box + CE paper + BIT



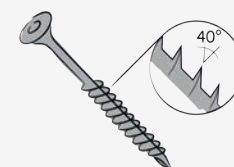
SPECIAL STEEL

Highly ductile (moves with the wood) and high-resistant steel ($f_{y,k} = 1000 \text{ N/mm}^2$)



SPECIAL THREADING

Asymmetric "umbrella" threading for better wood penetration



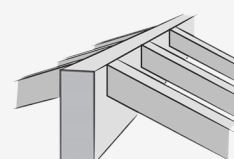
ECO-FRIENDLY

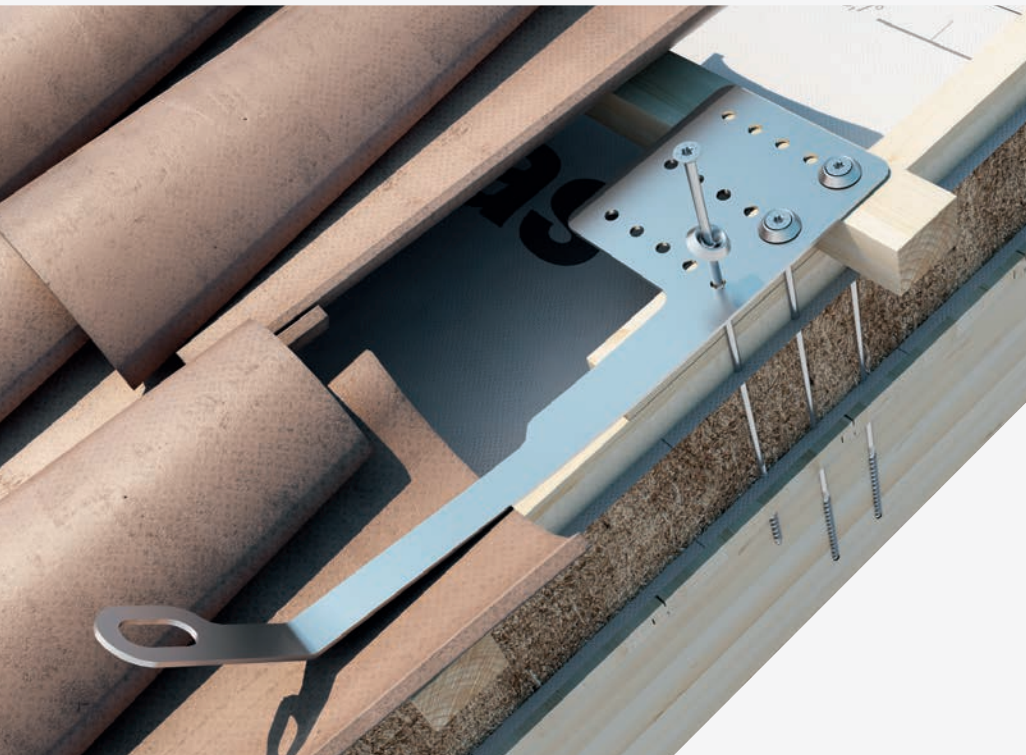
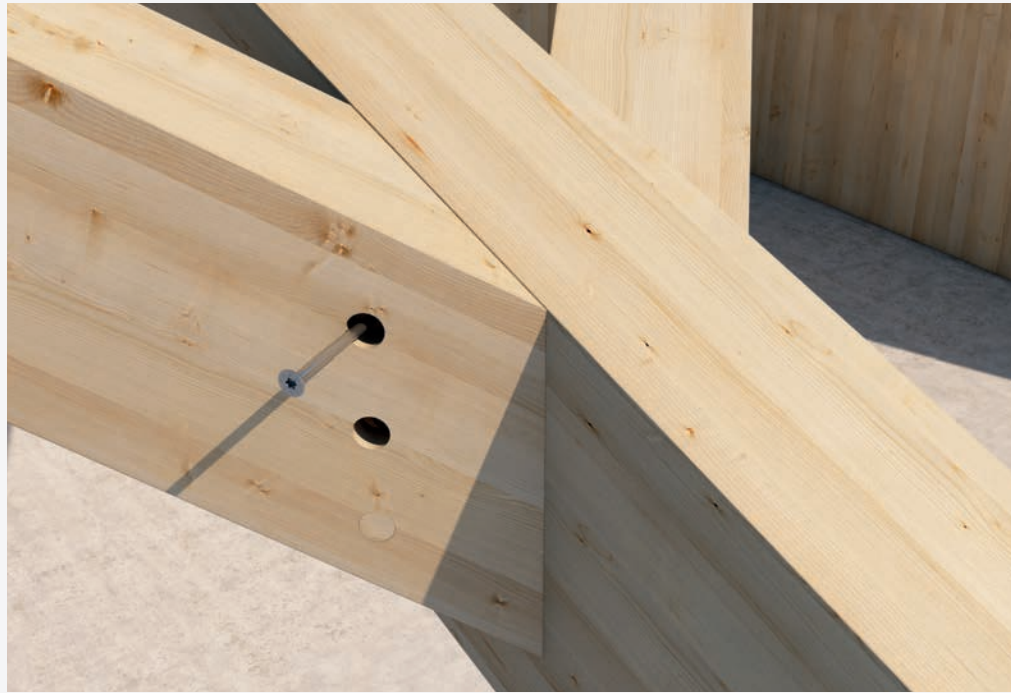
Trivalent Cr^3 +ichrome coating, replacing hexavalent chrome Cr^6



FIELDS OF USE

Solid-wood, glulam, X-Lam, LVL, wood-based panels. Service classes 1 and 2.





STATIC SAFETY

The screws' fast initial grip makes it possible to create secure structural connections in all assembly conditions



AESTHETICS

The very sharp underhead ribs guarantee an excellent surface finish



STEEL – WOOD

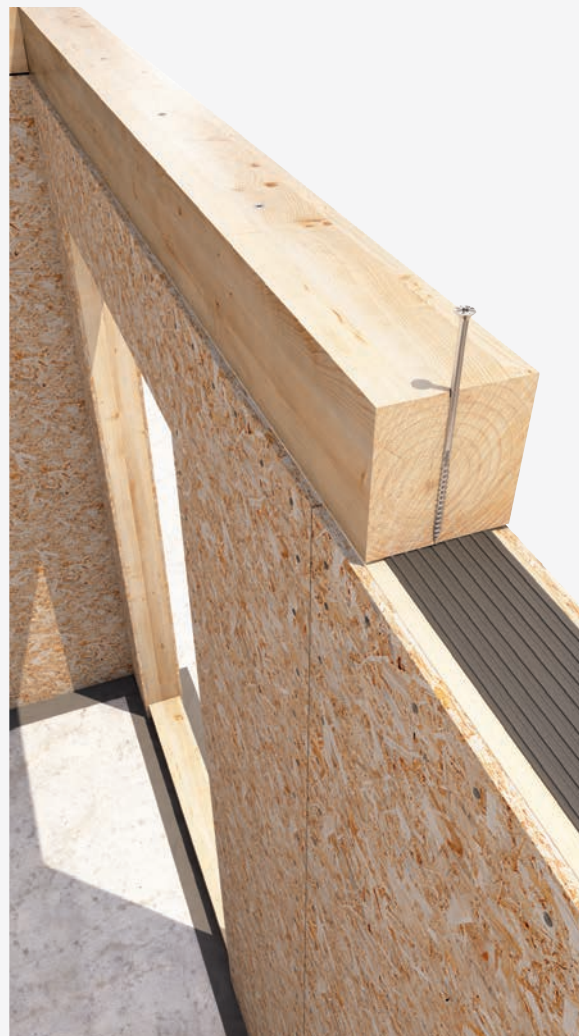
Can also be used with steel plates and hooks, and with turned washers for better performance

Applications

 Securing X-Lam panels side by side:
panel-panel joints

 Securing platform beams to the
framed panel

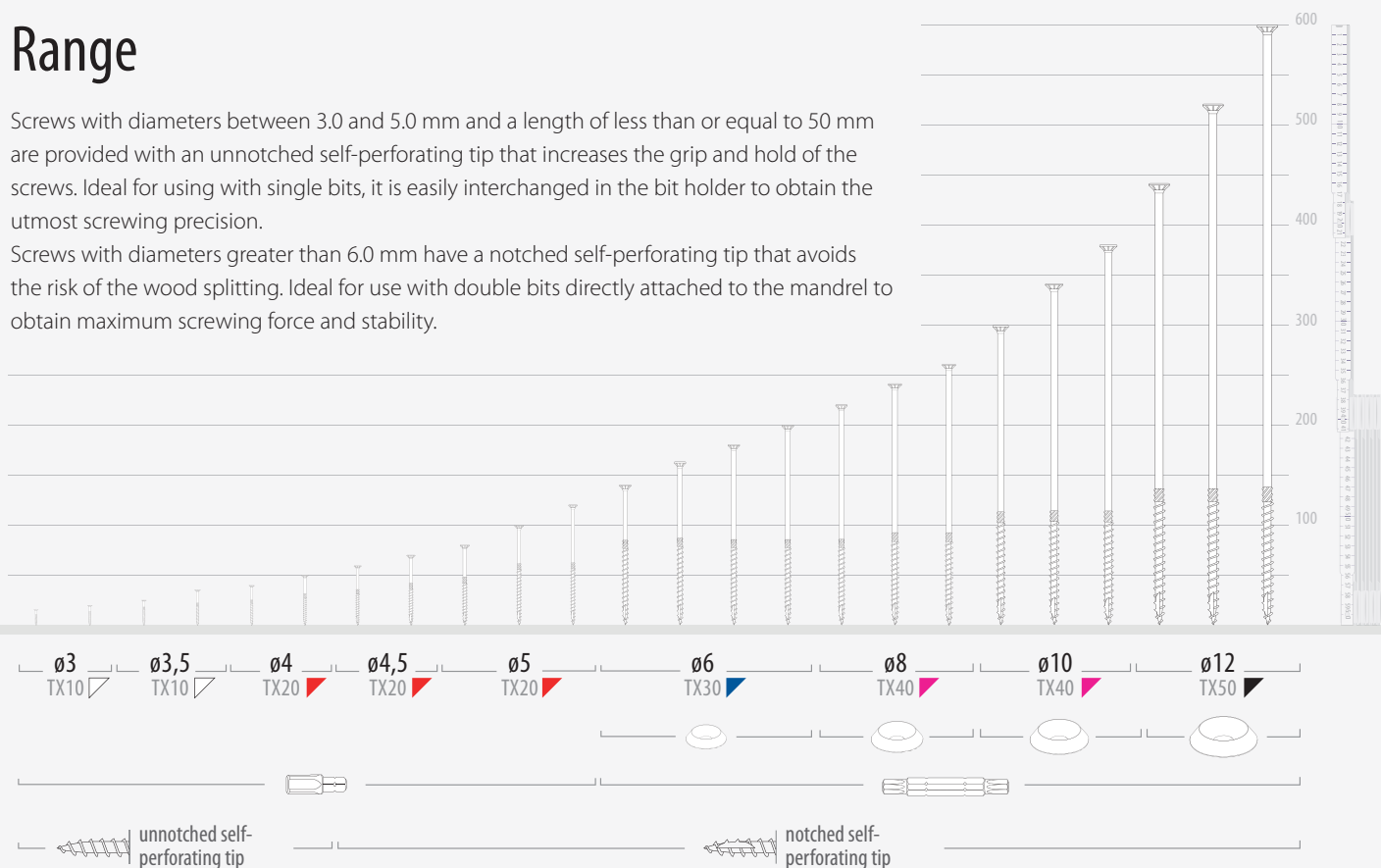
 Securing roof rafters to platform
beams



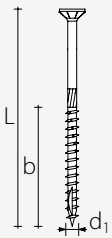
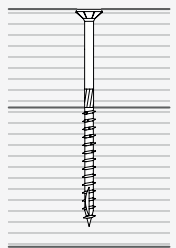
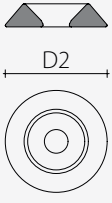
Range

Screws with diameters between 3.0 and 5.0 mm and a length of less than or equal to 50 mm are provided with an unnotched self-perforating tip that increases the grip and hold of the screws. Ideal for using with single bits, it is easily interchanged in the bit holder to obtain the utmost screwing precision.

Screws with diameters greater than 6.0 mm have a notched self-perforating tip that avoids the risk of the wood splitting. Ideal for use with double bits directly attached to the mandrel to obtain maximum screwing force and stability.



Codes and dimensions

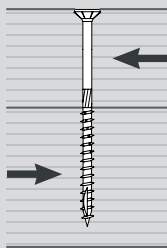
d ₁ [mm]	code	L [mm]	b [mm]	A [mm]	pcs/pkg
3 TX10	HBS316	16	10	7	500
	HBS320	20	15	10	
	HBS325	25	20	12	
	HBS330	30	25	15	
3,5 TX10	HBS3520	20	10	6	500
	HBS3525	25	14	11	
	HBS3530	30	18	12	
	HBS3535	35	18	17	
	HBS3540	40	18	22	
	HBS3545	45	24	21	200
	HBS3550	50	24	26	
4 TX20	HBS430	30	18	12	500
	HBS435	35	18	17	
	HBS440	40	24	16	
	HBS445	45	30	15	
	HBS450	50	30	20	200
	HBS460	60	35	25	
	HBS470	70	40	30	
	HBS480	80	40	40	
4,5 TX20	HBS4540	40	24	16	200
	HBS4545	45	30	15	
	HBS4550	50	30	20	
	HBS4560	60	35	25	
	HBS4570	70	40	30	
	HBS4580	80	40	40	100
5 TX20	HBS545	45	24	21	200
	HBS550	50	24	26	
	HBS560	60	30	30	
	HBS570	70	35	35	100
	HBS580	80	40	40	
	HBS590	90	45	45	
	HBS5100	100	50	50	
	HBS5110	110	55	55	
	HBS5120	120	60	60	
6 TX30	HBS640	40	35	8	100
	HBS660	60	30	30	
	HBS670	70	40	30	
	HBS680	80	40	40	
	HBS690	90	50	40	
	HBS6100	100	50	50	
	HBS6110	110	60	50	
	HBS6120	120	60	60	
	HBS6130	130	60	70	
	HBS6140	140	75	65	
	HBS6150	150	75	75	
	HBS6160	160	75	85	
	HBS6180	180	75	105	
	HBS6200	200	75	125	
	HBS6220	220	75	145	
	HBS6240	240	75	165	
	HBS6260	260	75	185	
	HBS6280	280	75	205	
	HBS6300	300	75	225	

d ₁ [mm]	code	L [mm]	b [mm]	A [mm]	pcs/pkg
8 TX40	HBS880	80	52	28	100
	HBS8100	100	52	48	
	HBS8120	120	60	60	
	HBS8140	140	60	80	
	HBS8160	160	80	80	
	HBS8180	180	80	100	
	HBS8200	200	80	120	
	HBS8220	220	80	140	
	HBS8240	240	80	160	
	HBS8260	260	80	180	
	HBS8280	280	80	200	
	HBS8300	300	100	200	
10 TX40	HBS8320	320	100	220	50
	HBS8340	340	100	240	
	HBS8360	360	100	260	
	HBS8380	380	100	280	
	HBS8400	400	100	300	
	HBS8440	440	100	340	
	HBS8500	500	100	400	
	HBS1080	80	52	28	
	HBS10100	100	52	48	
	HBS10120	120	60	60	
	HBS10140	140	60	80	
	HBS10160	160	80	80	
12 TX50	HBS10180	180	80	100	25
	HBS10200	200	80	120	
	HBS10220	220	80	140	
	HBS10240	240	80	160	
	HBS10260	260	80	180	
	HBS10280	280	80	200	
	HBS10300	300	100	200	
	HBS10320	320	100	220	
	HBS10340	340	100	240	
	HBS10360	360	100	260	
	HBS10380	380	100	280	
	HBS10400	400	100	300	
12 TX50	HBS12160	160	80	80	25
	HBS12200	200	80	120	
	HBS12240	240	80	160	
	HBS12280	280	80	200	
	HBS12320	320	120	200	
	HBS12360	360	120	240	
	HBS12400	400	120	280	
	HBS12440	440	120	320	
	HBS12480	480	120	360	
	HBS12520	520	120	400	
	HBS12560	560	120	440	
	HBS12600	600	120	480	

TURNED WASHER

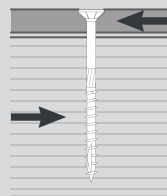
code	d ₁ HBS	D2 [mm]	pcs/pkg
HUS6	6	20	100
HUS8	8	25	50
HUS10	10	32	50
HUS12	12	37	25

SHEAR V_{adm}



WOOD-WOOD

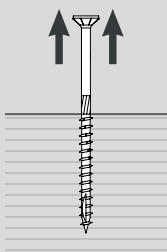
d_1 [mm]	L [mm]	V_{adm}
3	≥ 30	15 kg
3,5	≥ 35	21 kg
4	≥ 45	24 kg
4,5	≥ 50	34 kg
5	≥ 50	43 kg
6	≥ 60	61 kg
8	≥ 100	109 kg
10	≥ 100	170 kg
12	≥ 160	245 kg



STEEL-WOOD

d_1 [mm]	L [mm]	V_{adm}
3	≥ 16	19 kg
3,5	≥ 20	26 kg
4	≥ 30	34 kg
4,5	≥ 40	43 kg
5	≥ 45	53 kg
6	≥ 40	77 kg
8	≥ 80	136 kg
10	≥ 80	213 kg
12	≥ 160	306 kg

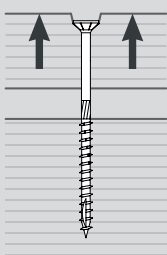
THREAD WITHDRAWAL N_{adm}



d_1 [mm]	Length L [mm]										
	16	20	25	30	35	40	45	50	60	70	80
3	15 kg	23 kg	30 kg	38 kg	-	-	-	-	-	-	-
3,5	-	18 kg	25 kg	32 kg	32 kg	32 kg	42 kg	42 kg	-	-	-
4	-	-	-	36 kg	36 kg	48 kg	60 kg	60 kg	70 kg	80 kg	80 kg
4,5	-	-	-	-	-	54 kg	68 kg	68 kg	79 kg	90 kg	90 kg
5	-	-	-	-	-	-	60 kg	60 kg	75 kg	88 kg	100 kg
6	-	-	-	-	-	105 kg	-	135 kg	90 kg	120 kg	120 kg

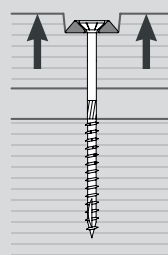
d_1 [mm]	Length L [mm]										
	80	90	100	110	120-140	150	160-200	220-280	300	320-400	>400
5	100 kg	113 kg	125 kg	138 kg	150 kg	-	-	-	-	-	-
6	120 kg	150 kg	150 kg	180 kg	180 kg	225 kg	225 kg	225 kg	225 kg	-	-
8	208 kg	-	208 kg	-	240 kg	-	320 kg	320 kg	400 kg	400 kg	400 kg
10	260 kg	-	260 kg	-	300 kg	-	400 kg	400 kg	500 kg	500 kg	-
12	-	-	-	-	-	-	480 kg	480 kg	-	720 kg	720 kg

HEAD PENETRATION N_{adm}



SCREW

d_1 [mm]	N_{adm}
3	14 kg
3,5	20 kg
4	26 kg
4,5	41 kg
5	50 kg
6	72 kg
8	105 kg
10	150 kg
12	172 kg



SCREW WITH WASHER

d_1 [mm]	N_{adm}
3	-
3,5	-
4	-
4,5	-
5	-
6	200 kg
8	313 kg
10	461 kg
12	548 kg

100 kg = 1kN

CALCULATION FORMULAS - SHEAR DIN 1052-2:1988

WOOD-WOOD

$$V_{adm} = \min \{ 0,4 \cdot A \cdot d_1; 1,7 \cdot d_1^2 \}$$

d_1 [mm]
A [mm]
 V_{adm} [kg]

STEEL-WOOD

$$V_{adm} = 1,25 \cdot 1,7 \cdot d_1^2$$

d_1 [mm]
 V_{adm} [kg]

EXAMPLE WOOD-WOOD

HBS 8 x 200 mm

$d_1 = 8$ mm
A = 120 mm

$$V_{adm} = \min \{ 0,4 \cdot A \cdot d_1; 1,7 \cdot d_1^2 \}$$

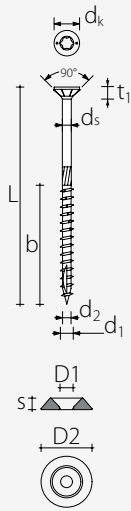
$$V_{adm} = \min \{ 0,4 \cdot 120 \cdot 8; 1,7 \cdot 8^2 \} = \min \{ 384; 109 \} = 109 \text{ kg}$$

NOTE

- Allowable values in accordance with DIN 1052:1988.
- The allowable shear values are calculated considering a fixing length of 8 d_1 .
- The allowable extraction values are calculated considering the threaded part as being completely inserted into the wood.

Geometry and minimum distances

GEOMETRY AND MECHANICAL CHARACTERISTICS



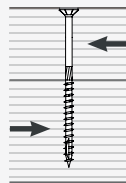
HBS SCREWS

Nominal diameter	d_1 [mm]	3	3,5	4	4,5	5	6	8	10	12
Head diameter	d_k [mm]	6,00	7,00	8,00	9,00	10,00	12,00	14,50	18,25	20,75
Tip diameter	d_2 [mm]	2,00	2,25	2,55	2,80	3,40	3,95	5,40	6,40	6,80
Shank diameter	d_s [mm]	2,16	2,45	2,75	3,15	3,65	4,30	5,80	7,00	8,00
Head thickness	t_1 [mm]	2,10	2,20	2,80	2,80	3,10	4,50	5,80	5,80	7,20
Pre-bored hole diameter	d_v [mm]	2,0	2,0	2,5	3,0	3,0	4,0	5,0	6,0	7,0
Characteristic yield moment	$M_{y,k}$ [Nmm]	1435,4	2143,0	3032,6	4119,1	5417,2	9493,7	20057,5	35829,6	47965,9
Characteristic extraction-resistance parameter	$f_{ax,k}$ [N/mm ²]	11,7	11,7	11,7	11,7	11,7	11,7	11,7	11,7	11,7
Characteristic head-penetration parameter	$f_{head,k}$ [N/mm ²]	10,5	10,5	10,5	10,5	10,5	10,5	10,5	10,5	10,5
Characteristic tensile strength	$f_{tens,k}$ [kN]	2,8	3,8	5,0	6,4	7,9	11,3	20,1	31,4	33,9

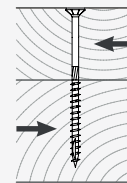
HUS TURNED WASHER

Washer		HUS6	HUS8	HUS10	HUS12
Screw		HBS Ø6	HBS Ø8	HBS Ø10	HBS Ø12
Internal diameter	D1 [mm]	7,5	8,5	11,0	14,0
External diameter	D2 [mm]	20,0	25,0	32,0	37,0
Thickness	S [mm]	4,0	5,0	6,0	7,5

MINIMUM DISTANCES FOR SHEAR LOADS



Angle between strength and grain $\alpha = 0^\circ$



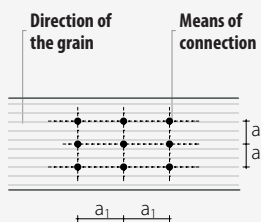
Angle between strength and grain $\alpha = 90^\circ$

SCREWS INSERTED WITH PRE-BORED HOLES

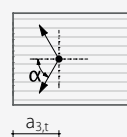
	3	3,5	4	4,5	5	6	8	10	12	3	3,5	4	4,5	5	6	8	10	12
a_1 [mm]	15	18	20	23	25	30	40	50	60	12	14	16	18	20	24	32	40	48
a_2 [mm]	9	11	12	14	15	18	24	30	36	12	14	16	18	20	24	32	40	48
$a_{3,t}$ [mm]	36	42	48	54	60	72	96	120	144	21	25	28	32	35	42	56	70	84
$a_{3,c}$ [mm]	21	25	28	32	35	42	56	70	84	21	25	28	32	35	42	56	70	84
$a_{4,t}$ [mm]	9	11	12	14	15	18	24	30	36	15	18	20	23	25	30	40	50	60
$a_{4,c}$ [mm]	9	11	12	14	15	18	24	30	36	9	11	12	14	15	18	24	30	36

SCREWS INSERTED WITHOUT PRE-BORED HOLES

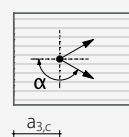
	3	3,5	4	4,5	5	6	8	10	12	3	3,5	4	4,5	5	6	8	10	12
a_1 [mm]	30	35	40	45	60	72	96	120	144	15	18	20	23	25	30	40	50	60
a_2 [mm]	15	18	20	23	25	30	40	50	60	15	18	20	23	25	30	40	50	60
$a_{3,t}$ [mm]	45	53	60	68	75	90	120	150	180	30	35	40	45	50	60	80	100	120
$a_{3,c}$ [mm]	30	35	40	45	50	60	80	100	120	30	35	40	45	50	60	80	100	120
$a_{4,t}$ [mm]	15	18	20	23	25	30	40	50	60	21	25	28	32	35	42	56	70	84
$a_{4,c}$ [mm]	15	18	20	23	25	30	40	50	60	15	18	20	23	25	30	40	50	60



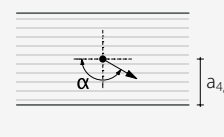
stressed end
 $-90^\circ < \alpha < 90^\circ$



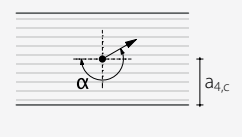
discharged end
 $90^\circ < \alpha < 270^\circ$



stressed edge
 $0^\circ < \alpha < 180^\circ$



unload edge
 $180^\circ < \alpha < 360^\circ$



NOTE

- The minimum distances are in accordance with the EN 1995:2008 standard, according to ETA-11/0030, considering a mass density of the wood elements equal to $\rho_k \leq 420 \text{ kg/m}^3$.
- In the case of OSB-wood joints, the minimum spacings (a_1, a_2) can be multiplied by a coefficient of 0.85..
- In the case of steel-wood joints, the minimum spacings (a_1, a_2) can be multiplied by a coefficient of 0.7.

SHEAR

TRACTION

geometry				wood-wood	panel-wood ⁽¹⁾	thin steel-wood plate ⁽²⁾	thick steel-wood plate ⁽³⁾	thread withdrawal ⁽⁴⁾	head penetration ⁽⁵⁾
d ₁ [mm]	L [mm]	b [mm]	A [mm]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{ax,k} [kN]	R _{head,k} [kN]
3	16 ⁽⁶⁾	10	7	0,31	S _{HW} = 12 mm	S _{PLATE} ≤ 1,5 mm	S _{PLATE} ≥ 3 mm	0,37	0,40
	20	15	10	0,37					
	25	20	12	0,45					
	30	25	15	0,52					
3,5	20 ⁽⁶⁾	10	10	0,42	S _{HW} = 12 mm	S _{PLATE} ≤ 1,8 mm	S _{PLATE} ≥ 3,5 mm	0,44	0,55
	25	14	11	0,53					
	30	18	12	0,62					
	35	18	17	0,68					
	40	18	22	0,73					
	45	24	21	0,79					
4	50	24	26	0,79	S _{HW} = 12 mm	S _{PLATE} ≤ 2 mm	S _{PLATE} ≥ 4 mm	1,05	0,55
	30	16	14	0,69					
	35	16	19	0,78					
	40	24	16	0,82					
	45	24	21	0,93					
	50	24	26	0,99					
	60	30	30	0,99					
	70	35	35	0,99					
4,5	80	40	40	0,99	S _{HW} = 15 mm	S _{PLATE} ≤ 2,3 mm	S _{PLATE} ≥ 4,5 mm	2,00	0,72
	40	24	16	0,97					
	45	24	21	1,06					
	50	24	26	1,15					
	60	30	30	1,21					
	70	35	35	1,21					
5	80	40	40	1,21	S _{HW} = 15 mm	S _{PLATE} ≤ 2,5 mm	S _{PLATE} ≥ 5 mm	2,25	0,91
	40	20	20	1,08					
	45	24	21	1,18					
	50	24	26	1,28					
	60	30	30	1,45					
	70	35	35	1,45					
	80	40	40	1,45					
	90	45	45	1,45					
	100	50	50	1,45					
	110	55	55	1,45					
120	50	70	70	1,45					

GENERAL PRINCIPLES

- Characteristic values comply with the EN 1995:2008 standard in accordance with ETA-11/0030.
- Design values are obtained from the following characteristic values:

$$R_d = \frac{R_k \cdot k_{mod}}{\gamma_m}$$

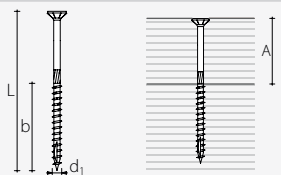
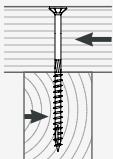
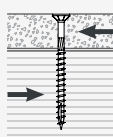
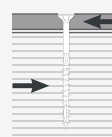
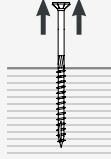
The coefficients γ_m and k_{mod} should be taken according to the current regulations used for the calculation.

- For the mechanical resistance values and the geometry of the screws, reference was made to ETA-11/0030.
- In the calculations, the density of the wood elements was considered equal to $\rho_k = 380 \text{ kg/m}^3$. Characteristic resistances can also be considered as valid for larger densities, for the purposes of safety.
- Values were calculated considering the threaded part as being completely inserted into the wood.

- Sizing and verification of the wooden elements, panels and steel plates must be done separately.
- The shear characteristic resistances are calculated for screws inserted without pre-bored holes. In the case of screws inserted with pre-bored holes, greater resistance values can be obtained.
- For different calculation methods, the myProject software is available free of charge. (www.rothoblaas.com)
- The characteristic resistances were calculated using solid wood or glulam. In the case of joints with X-Lam elements, the resistance values may be different and should be calculated on the basis of the characteristics of the panel and the connection configuration.

SHEAR

TRACTION

geometry				wood-wood	panel-wood ⁽¹⁾	thin steel-wood plate ⁽²⁾	thick steel-wood plate ⁽³⁾	thread withdrawal ⁽⁴⁾	head penetration ⁽⁵⁾
									
d ₁ [mm]	L [mm]	b [mm]	A [mm]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{ax,k} [kN]	R _{head,k} [kN]
6	40	35	8	0,87	1,35	1,62	2,58	2,62	1,61
	50	45	15	1,52	1,55	2,05	3,13	3,37	1,61
	60	30	30	1,76	1,55	2,22	2,90	2,25	1,61
	70	40	30	1,86	1,55	2,41	3,09	3,00	1,61
	80	40	40	2,06	1,55	2,41	3,09	3,00	1,61
	90	50	40	2,06	1,55	2,59	3,28	3,75	1,61
	100	50	50	2,06	1,55	2,59	3,28	3,75	1,61
	110	60	50	2,06	1,55	2,78	3,47	4,50	1,61
	120	60	60	2,06	1,55	2,78	3,47	4,50	1,61
	130	60	70	2,06	1,55	2,78	3,47	4,50	1,61
	140	75	65	2,06	1,55	3,06	3,75	5,62	1,61
	150	75	75	2,06	1,55	3,06	3,75	5,62	1,61
	160	75	85	2,06	1,55	3,06	3,75	5,62	1,61
	180	75	105	2,06	1,55	3,06	3,75	5,62	1,61
	200	75	125	2,06	1,55	3,06	3,75	5,62	1,61
	220	75	145	2,06	1,55	3,06	3,75	5,62	1,61
	240	75	165	2,06	1,55	3,06	3,75	5,62	1,61
	260	75	185	2,06	1,55	3,06	3,75	5,62	1,61
	280	75	205	2,06	1,55	3,06	3,75	5,62	1,61
	300	75	225	2,06	1,55	3,06	3,75	5,62	1,61

NOTE

⁽¹⁾ The shear characteristic resistances are calculated considering an OSB panel or particle board with a S_{PAN} thickness.

⁽²⁾ The shear characteristic resistances are calculated considering the case of a thin plate ($S_{PLATE} \leq 0,5 d_1$).

⁽³⁾ The shear characteristic resistances are calculated considering the case of a thick plate ($S_{PLATE} \geq d_1$).

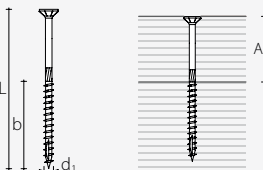
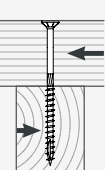
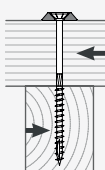
⁽⁴⁾ The axial thread-extraction resistance was calculated considering a 90° angle between the grain and the connector and for a fixing length of b.

⁽⁵⁾ The axial resistance to head penetration was calculated using wood elements. In the case of steel-wood connections, generally the steel tensile strength is binding with respect to head separation or penetration.

⁽⁶⁾ This screw has not been granted the CE marking.

SHEAR

TRACTION

geometry				wood-wood	wood-wood with washer	thin steel-wood plate ⁽¹⁾	thick steel-wood plate ⁽²⁾	thread withdrawal ⁽³⁾	head penetration ⁽⁴⁾	head penetration with washer ⁽⁴⁾	
											
d ₁ [mm]	L [mm]	b [mm]	A [mm]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{ax,k} [kN]	R _{head,k} [kN]	R _{head,k} [kN]	
6	40	35	8	0,87	0,87	S _{plate} ≤ 3 mm	1,62	2,58	2,62	1,61	4,49
	50	45	15	1,52	1,64		2,05	3,13	3,37	1,61	4,49
	60	30	30	1,76	1,92		2,22	2,90	2,25	1,61	4,49
	70	40	30	1,86	2,21		2,41	3,09	3,00	1,61	4,49
	80	40	40	2,06	2,41		2,41	3,09	3,00	1,61	4,49
	90	50	40	2,06	2,59		2,59	3,28	3,75	1,61	4,49
	100	50	50	2,06	2,59		2,59	3,28	3,75	1,61	4,49
	110	60	50	2,06	2,78		2,78	3,47	4,50	1,61	4,49
	120	60	60	2,06	2,78		2,78	3,47	4,50	1,61	4,49
	130	60	70	2,06	2,78		2,78	3,47	4,50	1,61	4,49
	140	75	65	2,06	2,78		3,06	3,75	5,62	1,61	4,49
	150	75	75	2,06	2,78		3,06	3,75	5,62	1,61	4,49
	160	75	85	2,06	2,78		3,06	3,75	5,62	1,61	4,49
	180	75	105	2,06	2,78		3,06	3,75	5,62	1,61	4,49
	200	75	125	2,06	2,78		3,06	3,75	5,62	1,61	4,49
	220	75	145	2,06	2,78		3,06	3,75	5,62	1,61	4,49
240	75	165	2,06	2,78	3,06	3,75	5,62	1,61	4,49		
260	75	185	2,06	2,78	3,06	3,75	5,62	1,61	4,49		
280	75	205	2,06	2,78	3,06	3,75	5,62	1,61	4,49		
300	75	225	2,06	2,78	3,06	3,75	5,62	1,61	4,49		
8	80	52	28	2,57	3,28	S _{plate} ≤ 4 mm	3,96	5,06	5,20	2,36	7,01
	100	52	48	3,25	3,96		3,96	5,06	5,20	2,36	7,01
	120	60	60	3,25	4,16		4,16	5,26	6,00	2,36	7,01
	140	60	80	3,25	4,16		4,16	5,26	6,00	2,36	7,01
	160	80	80	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	180	80	100	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	200	80	120	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	220	80	140	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	240	80	160	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	260	80	180	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	280	80	200	3,25	4,41		4,66	5,76	8,00	2,36	7,01
	300	100	200	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	320	100	220	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	340	100	240	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	360	100	260	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	380	100	280	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	400	100	300	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	440	100	340	3,25	4,41		5,16	6,26	10,00	2,36	7,01
	500	100	400	3,25	4,41		5,16	6,26	10,00	2,36	7,01

GENERAL PRINCIPLES

- Characteristic values comply with the EN 1995:2008 standard in accordance with ETA-11/0030.
- Design values are obtained from the following characteristic values:

$$R_d = \frac{R_k \cdot k_{mod}}{\gamma_m}$$

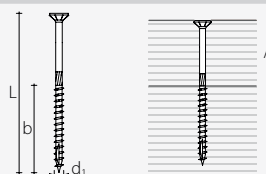
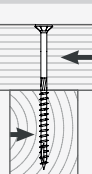
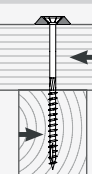
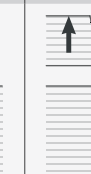
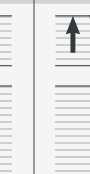
The coefficients γ_m and k_{mod} should be taken based according to the current regulations used for the calculation.

- For the mechanical resistance values and the geometry of the screws, reference was made to ETA-11/0030.
- In the calculations, the density of the wood elements was considered equal to $\rho_k = 380 \text{ kg/m}^3$. Characteristic resistances can also be considered as valid for larger densities, for the purposes of safety.
- Values were calculated considering the threaded part as being completely inserted into the wood.

- Sizing and verification of the wooden elements, panels and steel plates must be done separately.
- The shear characteristic resistances are calculated for screws inserted without pre-bored holes. In the case of screws inserted with pre-bored holes, greater resistance values can be obtained.
- For different calculation methods, the myProject software is available free of charge. (www.rothoblaas.com)
- The characteristic resistances were calculated using solid wood or glulam. In the case of joints with X-Lam elements, the resistance values may be different and should be calculated on the basis of the characteristics of the panel and the connection configuration.

SHEAR

TRACTION

geometry				wood-wood	wood-wood with washer	thin steel-wood plate ⁽¹⁾	thick steel-wood plate ⁽²⁾	thread withdrawal ⁽³⁾	head penetration ⁽⁴⁾	head penetration with washer ⁽⁴⁾	
											
d ₁ [mm]	L [mm]	b [mm]	A [mm]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{v,k} [kN]	R _{ax,k} [kN]	R _{head,k} [kN]	R _{head,k} [kN]	
10	80	52	28	3,60	4,29	S _{PLATE} ≤ 5 mm	4,69	6,86	6,50	3,73	11,48
	100	52	48	4,17	4,86		5,47	7,07	6,50	3,73	11,48
	120	60	60	4,78	5,72		5,72	7,31	7,50	3,73	11,48
	140	60	80	4,78	5,72		5,72	7,31	7,50	3,73	11,48
	160	80	80	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	180	80	100	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	200	80	120	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	220	80	140	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	240	80	160	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	260	80	180	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	280	80	200	4,78	6,35		6,35	7,94	10,00	3,73	11,48
	300	100	200	4,78	6,72		6,97	8,56	12,50	3,73	11,48
	320	100	220	4,78	6,72		6,97	8,56	12,50	3,73	11,48
	340	100	240	4,78	6,72		6,97	8,56	12,50	3,73	11,48
	360	100	260	4,78	6,72		6,97	8,56	12,50	3,73	11,48
	380	100	280	4,78	6,72		6,97	8,56	12,50	3,73	11,48
	400	100	300	4,78	6,72		6,97	8,56	12,50	3,73	11,48
12	160	80	80	5,95	7,74	S _{PLATE} ≤ 6 mm	7,74	9,71	12,00	4,83	15,35
	200	80	120	5,95	7,74		7,74	9,71	12,00	4,83	15,35
	240	80	160	5,95	7,74		7,74	9,71	12,00	4,83	15,35
	280	80	200	5,95	7,74		7,74	9,71	12,00	4,83	15,35
	320	120	200	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	360	120	240	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	400	120	280	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	440	120	320	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	480	120	360	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	520	120	400	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	560	120	440	5,95	8,58		9,24	11,21	17,99	4,83	15,35
	600	120	480	5,95	8,58		9,24	11,21	17,99	4,83	15,35

NOTE

- ⁽¹⁾ The shear characteristics resistances are calculated considering the case of a thin plate ($S_{PLATE} \leq 0,5 d_1$).
- ⁽²⁾ The shear characteristic resistances are calculated considering the case of a thick plate ($S_{PLATE} \geq d_1$).
- ⁽³⁾ The axial thread-extraction resistance was calculated considering a 90° angle between the grain and the connector and for a fixing length of b.

- ⁽⁴⁾ The axial resistance to head penetration, with and without a washer, was calculated using wood elements.
In the case of steel-wood connections, generally the steel tensile strength is binding with respect to head separation or penetration.

Calculation example: valley jack rafter joint

CONNECTION WOOD-WOOD / SINGLE SHEAR

ELEMENT 1 1 B1 = 120 mm H1 = 160 mm Slope 30% (16,7°) Wood GL24h		ELEMENT 2 2 B2 = 160 mm H2 = 240 mm Slope 21% (12,0°) Wood GL24h
PROJECT DATA F _{v,Rd} = 7,17 kN Service class = 1 Load duration = short	SCREW SELECTION HBS = 10 x 180 mm Pre-bored hole = no Washer = no	CONNECTION GEOMETRY t ₁ = 60 mm α ₁ = 73,3° (90° - 16,7°) t ₂ = 120 mm (fixing length in element 2) α ₂ = 78,0° (90° - 12,0°)

SHEAR RESISTANCE CALCULATION (EN 1995:2008 e ETA-11/0030)

d ₁ = 10,0 mm	M _{y,k} = 35829,7 Nmm
f _{h,1,k} = 15,62 N/mm ²	R _{ax,Rk} = min {resistance to thread withdrawal; resistance to head penetration} = min {R _{ax,Rk} ; R _{head,Rk} } = 3,74 kN
f _{h,2,k} = 15,62 N/mm ²	R _{ax,Rk} / 4 = 0,93 kN (cable effect)
β = 1,00	

$$R_{v,Rk} = \min \left\{ \begin{array}{ll} \frac{f_{h,1,k} t_1 d}{1 + \beta} & (a) = 9,37 \text{ kN} \\ \frac{f_{h,2,k} t_2 d}{1 + \beta} & (b) = 18,74 \text{ kN} \\ \frac{f_{h,1,k} t_1 d}{1 + \beta} \left[\sqrt{\beta + 2\beta^2 \left[1 + \frac{t_2}{t_1} + \left(\frac{t_2}{t_1} \right)^2 \right] + \beta^3 \left(\frac{t_2}{t_1} \right)^2} - \beta \left(1 + \frac{t_2}{t_1} \right) \right] + \frac{R_{ax,Rk}}{4} & (c) = 7,30 \text{ kN} \\ 1,05 \frac{f_{h,1,k} t_1 d}{2 + \beta} \left[\sqrt{2\beta(1 + \beta) + \frac{4\beta(2 + \beta)M_{y,Rk}}{f_{h,1,k} d t_1^2}} - \beta \right] + \frac{R_{ax,Rk}}{4} & (d) = 4,81 \text{ kN} \\ 1,05 \frac{f_{h,1,k} t_1 d}{1 + 2\beta} \left[\sqrt{2\beta^2(1 + \beta) + \frac{4\beta(1 + 2\beta)M_{y,Rk}}{f_{h,1,k} d t_2^2}} - \beta \right] + \frac{R_{ax,Rk}}{4} & (e) = 7,80 \text{ kN} \\ 1,15 \sqrt{\frac{2\beta}{1 + \beta}} \sqrt{2M_{y,Rk} f_{h,1,k} d} + \frac{R_{ax,Rk}}{4} & (f) = 4,78 \text{ kN} \end{array} \right.$$

R_{v,Rk} = 4,78 kN

$$R_{v,Rd} = \frac{R_{v,Rk} \cdot k_{mod}}{\gamma_m}$$

EN 1995:2008

k_{mod} = 0,9

γ_m = 1,3

R_{v,Rd} = 3,31 kN

Minimum number of screws

F_{v,Rd} / R_{v,Rd} = 2,17

Italia - NTC 2008

k_{mod} = 0,9

γ_m = 1,5

R_{v,Rd} = 2,87 kN

Minimum number of screws

F_{v,Rd} / R_{v,Rd} = 2,50

3 nef screws are usedi n_{ef,SHEAR} 3 (screws perpendicular to the grain)
 n_{ef,TRAZIONE} 3^{0,9} = 2,69

Recalculating the shear resistance, for the cable effect, a tensile strength for the individual screws is assumed at:

R_{ax,Rk} = 3,74 · 2,69 / 3 = 3,35 kN (head penetration)

R_{ax,Rk} / 4 = 0,84 kN (cable effect)

Individual screw shear resistance:

R_{v,Rk} = 4,68 kN

$$R_{v,Rd} = \frac{R_{v,Rk} \cdot k_{mod}}{\gamma_m}$$

EN 1995:2008

R_{v,Rd} = 3,24 kN

Connection shear resistance:

R_{v,Rd} = 3,24 x 3 = 9,73 kN > 7,17 kN OK

Italia - NTC 2008

R_{v,Rd} = 2,81 kN

Connection shear resistance:

R_{v,Rd} = 2,81 x 3 = 8,43 kN > 7,17 kN OK

Calculation example: valley jack rafter joint with myProject



CONNECTION WOOD-WOOD / SINGLE SHEAR

Download free at www.rothoblaas.com

ELEMENT 1

1

B1 = 120 mm
H1 = 160 mm
Slope 30% (16,7°)
Wood GL24h



ELEMENT 2

2

B2 = 160 mm
H2 = 240 mm
Slope 21% (12,0°)
Wood GL24h

PROJECT DATA

$F_{v,Rd} = 7,17$ kN
Service class = 1
Load duration = short

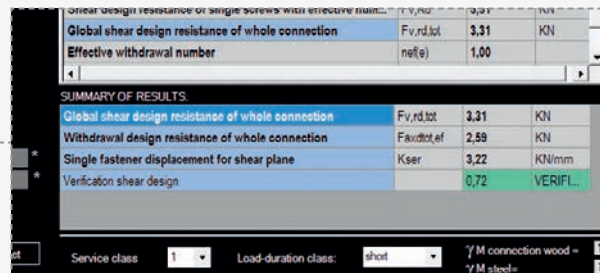
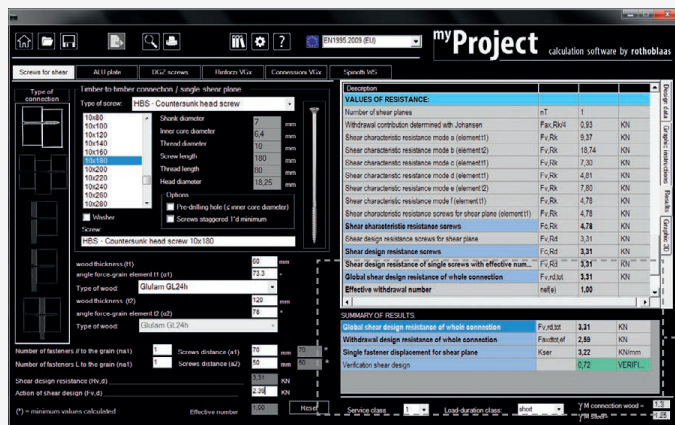
SCREW SELECTION

HBS = 10 x 180 mm
Pre-bored hole = no
Washer = no

CONNECTION GEOMETRY

$t_1 = 60$ mm
 $\alpha_1 = 73,3^\circ$ (90° - 16,7°)
 $t_2 = 120$ mm
 $\alpha_2 = 78,0^\circ$ (90° - 12,0°)

SHEAR RESISTANCE CALCULATION WITH myProject SOFTWARE (EN 1995:2008 e ETA-11/0030)



CALCULATION REPORT

